

Paragraphs 2-3

Axle end play should not exceed 0.20 mm (0.008 inch). If end play is excessive, renew thrust washers (23) and/or add shims (24) as required.

When renewing spindle bushings (15), the top bushing should be pressed into bore until bushing is 4.7 mm (3/16 inch) below top surface of axle on models equipped with an "O" ring (17—Figs. 1 and 2) at top of spindle (11). On models equipped with a lip type seal (12—Figs. 3, 4, 5 and 6) at top of spindle, top bushing should be pressed into bore until top of bushing is 7 mm (9/32 inch) below top surface of axle. Install seal with lip facing upward.

Front wheel bearings should be removed, cleaned, inspected, renewed if damaged and packed with a good quality No. 2 KP lithium base grease after each 600 hours of operation. Tighten wheel bearing retaining nut (2) until slight drag is noticed while rotating wheel hub, then loosen nut to first castellation and install cotter pin.

FRONT AXLE (FOUR WHEEL DRIVE)

2. The front axle of four wheel drive models includes the differential assembly, axle housings, drive shafts, universal joints and final drives. Refer to appropriate paragraphs 3 through 12 for service to components.

The rod length should be adjusted to provide front wheel toe-in of 0.5 mm (0.3/16 inch) on all models.

Models 1100-1200-1300-1500-1700-1900 So Equipped

3. REMOVE AND REINSTALL. To remove the complete front drive axle assembly, first raise front of tractor and

Fig. 3—Exploded view of fixed thread front axle (16) used on 1300 and 1500 models. Axle center member (28) and extensions (29) are used on 1200, 1310, 1500 and 1510 adjustable axle models.

1. Cotter
2. Wheel bearing nut
3. Hub
4. Wheel bearing
5. Seal
6. Spindle
7. Bush
8. Spindle
9. Seal
10. Bearing washer
11. Needle thrust bearing
12. Bushing
13. Fixed thread axle
14. "O" ring
15. Shim
16. Steering arm
17. Washers
18. Shim
19. Bushing
20. Axle center member
21. Axle extension
22. Front casting
23. "O" ring
24. Cotter
25. Washer
26. Snap ring

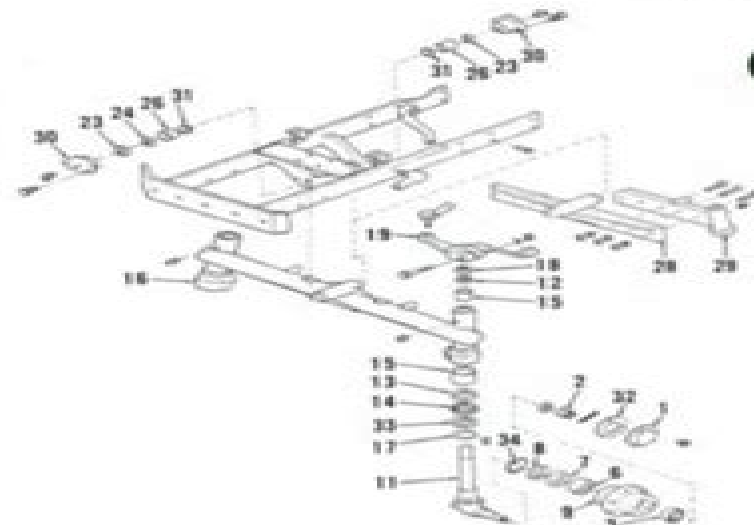


Fig. 4—Exploded view of adjustable thread axle used on 1700, 1710, 1900 and 1910 models with two wheel drive. Refer to Fig. 3 for legend except for the following:

25. Spindle
26. Spindle
27. Shim

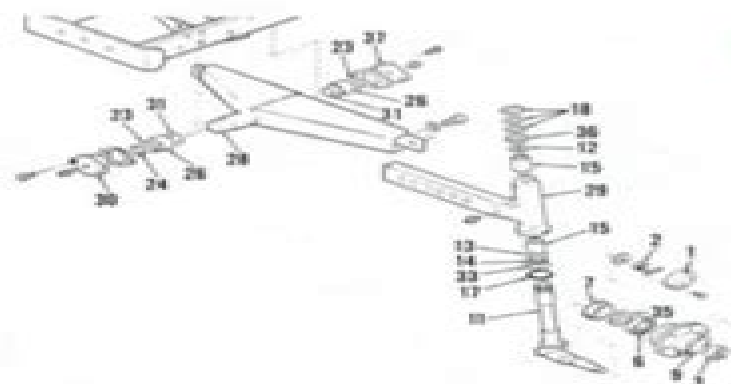
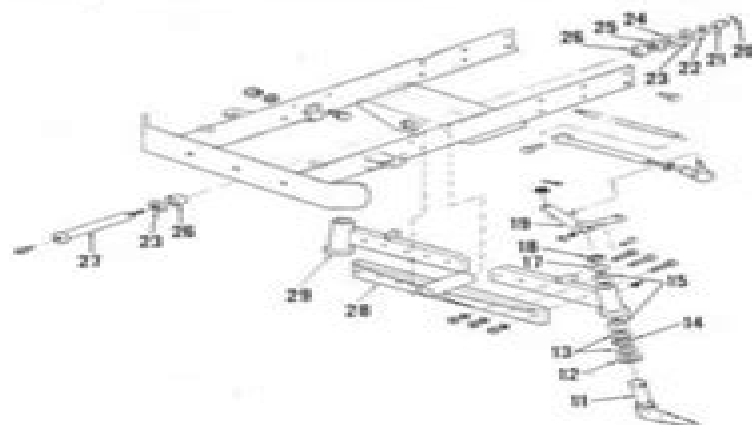


Fig. 5—Exploded view of adjustable thread width front axle available on 1100, 1110, 1200 and 1210 models. Refer to Fig. 1 for legend except for the following:

28. Axle center member
29. Axle extension



place a support behind the axle. Detach drag link from steering arm. Place front wheel drive control lever in "disengaged" position. Loosen clamps that attach drive shaft cover at the rear. Support axle to prevent tipping, then remove cap screws attaching axle pivot brackets to front support. Carefully lower axle until it can be moved forward out of drive shaft splines.

Inspect axle pivot bushings (13 and 36—Figs. 7, 8 and 9) for wear or damage. Renew bushings if clearance

Ford 1100 Repair Manual

Rachel S Tattersall



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