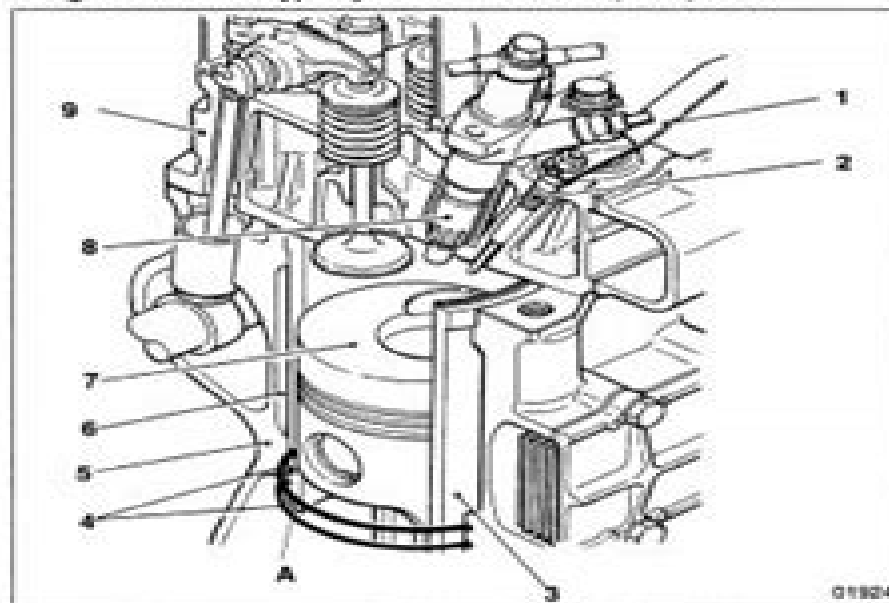


Cylinder Head and Crankcase

<Engines with wet type cylinder liners: 6D14, 14-T, 15-T>

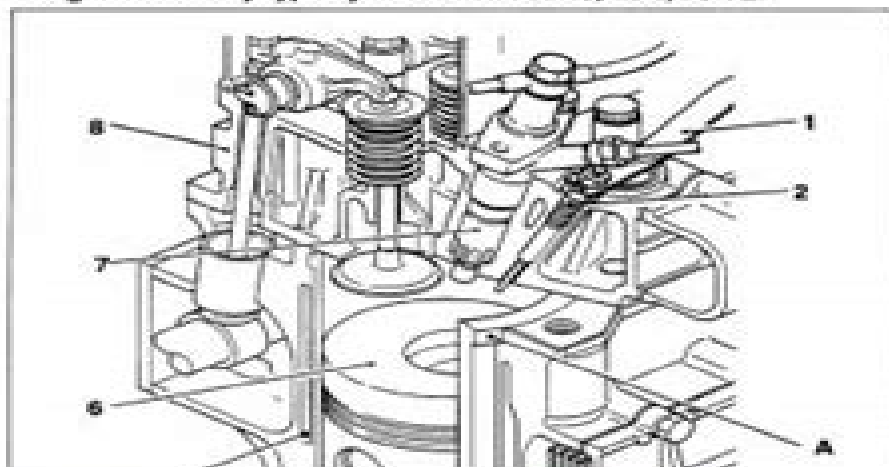


- 1 Connecting plate
- 2 Glow plug
- 3 Cylinder liner
- 4 O-ring
- 5 Crankcase
- 6 Water jacket
- 7 Piston
- 8 Injection nozzle
- 9 Cylinder head

A: Cylinder liner size mark: A, B, C

- The cylinder liners 3 are a removable wet type liners. They are press-fitted into the top of the crankcase 5 and the bottom of the water jacket 6.
- The O-rings 4 are provided to prevent the ingress of coolant.
- The cylinder liners 3 and pistons 7 have size marks. The liner and piston that are paired should be of the same size mark.

<Engines with dry type cylinder liner: 6D16, 16-T, 16-TL>



- 1 Connecting plate
- 2 Glow plug
- 3 Cylinder liner
- 4 Crankcase
- 5 Water jacket
- 6 Piston
- 7 Injection nozzle
- 8 Cylinder head

A: Cylinder liner size mark

Outer diameter mark: 1, 2, 3
Inner diameter mark: A, B

- The cylinder liners 3 are a dry type liners that are easier to remove than wet liners. Liners are press-fitted into the crankcase 4.
- The cylinder liners 3, crankcase 4, and pistons 6 have size marks. They should be

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Table of Contents Mitsubishi Fuso 8dcengine Service Manual

1. Understanding the eBook Mitsubishi Fuso 8dcengine Service Manual
 - The Rise of Digital Reading Mitsubishi Fuso 8dcengine Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Fuso 8dcengine Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Fuso 8dcengine Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Fuso 8dcengine Service Manual
 - Personalized Recommendations
 - Mitsubishi Fuso 8dcengine Service Manual User Reviews and Ratings
 - Mitsubishi Fuso 8dcengine Service Manual and Bestseller Lists
5. Accessing Mitsubishi Fuso 8dcengine Service Manual Free and Paid eBooks
 - Mitsubishi Fuso 8dcengine Service Manual Public Domain eBooks
 - Mitsubishi Fuso 8dcengine Service Manual eBook Subscription Services
 - Mitsubishi Fuso 8dcengine Service Manual Budget-Friendly Options
6. Navigating Mitsubishi Fuso 8dcengine Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mitsubishi Fuso 8dcengine Service Manual Compatibility with Devices
- Mitsubishi Fuso 8dcengine Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Fuso 8dcengine Service Manual
 - Highlighting and Note-Taking Mitsubishi Fuso 8dcengine Service Manual
 - Interactive Elements Mitsubishi Fuso 8dcengine Service Manual
- 8. Staying Engaged with Mitsubishi Fuso 8dcengine Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Fuso 8dcengine Service Manual
- 9. Balancing eBooks and Physical Books Mitsubishi Fuso 8dcengine Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Fuso 8dcengine Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mitsubishi Fuso 8dcengine Service Manual
 - Setting Reading Goals Mitsubishi Fuso 8dcengine Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitsubishi Fuso 8dcengine Service Manual
 - Fact-Checking eBook Content of Mitsubishi Fuso 8dcengine Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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