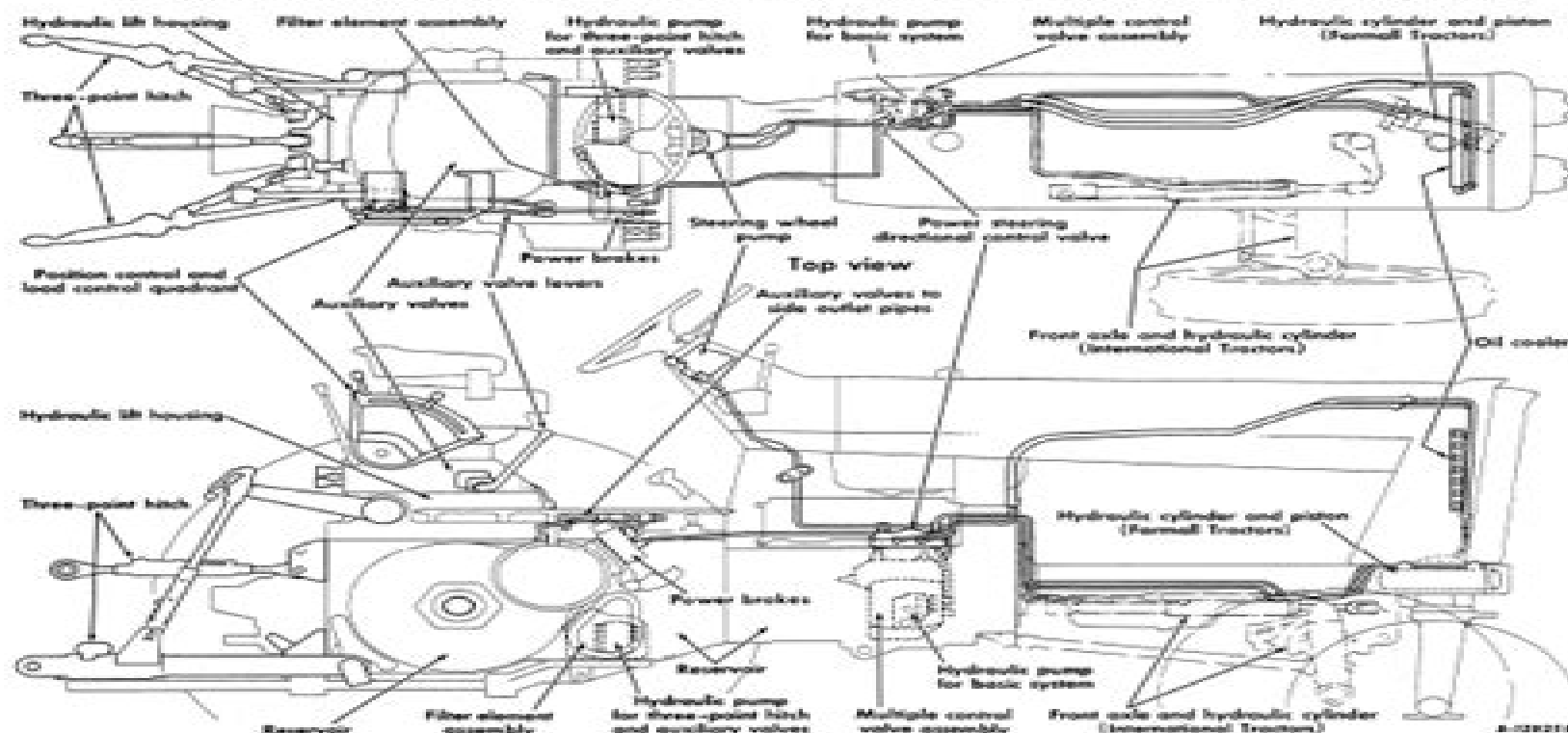


BASIC HYDRAULIC SYSTEM WITH POWER STEERING



Illustr. 25
Hydraulic systems diagram.

The basic hydraulic system provides "live" hydraulic power to the power steering, power brakes, and power-shift torque amplifier systems at all operating speeds, and guarantees lubrication of all transmission components that are above the oil level. The transmission and rear frame compartments serve as the hydraulic reservoir.

Hydraulic flow for the basic system is provided by a 9-gallon per minute gear-type pump. This pump is in the front transmission compartment mounted on the multiple control valve assembly, on the left side of the tractor, and is driven continuously from the power take-off shaft drive gear. The pump draws its supply of fluid from the rear frame compartment through a replaceable filter element, which protects the hydraulic system from foreign matter. A large by-pass valve at the outside end of the filter element admits fluid through

a screen directly to the pump, should filter resistance become excessive through clogging or because of cold oil. The filter and by-pass valve screen are serviced by removing a cover plate on the right side of the rear frame. See "Lubrication" and the "Lubrication Guide" for additional information.

POWER STEERING

The power steering system is of the hydrostatic type, linked by fluid, there being no mechanical connection between the steering wheel and the front bolster or axle. Fluid passes from the pump outlet into a priority-type flow divider valve in the rear of the multiple control valve body. A controlled flow of approximately 3-gallons per minute is admitted to the power steering system through an orifice in the passageway, irrespective of the pressure requirements.

Continued on next page.

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Michael Hoelscher



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