

Table UW-12
Maximum Allowable Joint Efficiencies for Arc and Gas Welded Joints

Type No.	Joint Description	Limitations	Joint Category	Degree of Radiographic Examination		
				(a) Full [Note (1)]	(b) Spot [Note (2)]	(c) None
(1)	Butt joints as attained by double welding or by other means which will obtain the same quality of deposited weld metal on the inside and outside weld surfaces to agree with the requirements of UW 35. Welds using metal backing strips which remain in place are included.	None	A, B, C & D	1.00	0.85	0.70
(2)	Single welded butt joint with backing strip other than those included under (1).	(a) None except as in (b) below (b) Circumferential butt joints with one plate offset, see UW 13(a)(4) and Figure UW 13.1, sketch (i)	A, B, C & D A, B & C	0.90 0.90	0.80 0.80	0.65 0.65
(3)	Single welded butt joint without use of backing strip	Circumferential butt joints only, not over $\frac{3}{8}$ in. (14 mm) thick and not over 24 in. (600 mm) outside diameter	A, B & C	NA	NA	0.60
(4)	Double full fillet lap joint	(a) Longitudinal joints not over $\frac{3}{8}$ in. (10 mm) thick (b) Circumferential joints not over $\frac{3}{8}$ in. (16 mm) thick	A B & C [Note (3)]	NA NA	NA NA	0.55 0.55
(5)	Single full fillet lap joints with plug welds conforming to UW 17	(a) Circumferential joints [Note (4)] for attachment of heads not over 24 in. (600 mm) outside diameter to shells not over $\frac{3}{8}$ in. (13 mm) thick (b) Circumferential joints for the attachment to shells of jackets not over $\frac{3}{8}$ in. (16 mm) in nominal thickness where the distance from the center of the plug weld to the edge of the plate is not less than $1\frac{1}{2}$ times the diameter of the hole for the plug.	B C	NA NA	NA NA	0.50 0.50
(6)	Single full fillet lap joints without plug welds	(a) For the attachment of heads subject to pressure to shells not over $\frac{3}{8}$ in. (16 mm) required thickness, only with use of fillet weld on inside of shell, or (b) for attachment of heads having pressure on either side, to shells not over 24 in. (600 mm) inside diameter and not over $\frac{3}{8}$ in. (6 mm) required thickness with fillet weld on outside of head flange only	A & B A & B	NA NA	NA NA	0.45 0.45
(7)	Corner joints, full penetration, partial penetration, and/or fillet welded	As limited by Figure UW 13.2 and Figure UW 14.1	C & D [Note (5)]	NA	NA	NA
(8)	Angle joints	Design per U 22(g) for Category B and C joints	B, C & D	NA	NA	NA

GENERAL NOTES:

- The single factor shown for each combination of joint category and degree of radiographic examination replaces both the stress reduction factor and the joint efficiency factor considerations previously used in this Division.
- $E = 1.0$ for butt joints in compression.

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Mr. Rohit Manglik



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Trends in the Analysis and Design of Marine Structures Carlos Guedes Soares, Joško Parunov, 2019-04-15 Trends in the Analysis and Design of Marine Structures is a collection of the papers presented at MARSTRUCT 2019 the 7th International Conference on Marine Structures held in Dubrovnik Croatia 6-8 May 2019 The MARSTRUCT series of Conferences started in Glasgow UK in 2007 the second event of the series having taken place in Lisbon Portugal in March 2009 the third in Hamburg Germany in March 2011 the fourth in Espoo Finland in March 2013 the fifth in Southampton UK in March 2015 and the sixth in Lisbon Portugal in May 2017 This Conference series specialises in dealing with Ships and Offshore Structures addressing topics in the fields of Methods and Tools for Loads and Load Effects Methods and Tools for Strength Assessment Experimental Analysis of Structures Materials and Fabrication of Structures Methods and Tools for Structural Design and Optimisation Structural Reliability Safety and Environmental Protection Trends in the Analysis and Design of Marine Structures is an essential document for academics engineers and all professionals involved in the area of analysis and design of Ships and Offshore Structures About the series The Proceedings in Marine Technology and Ocean Engineering series is devoted to the publication of proceedings of peer reviewed international conferences dealing with various aspects of Marine Technology and Ocean Engineering The Series includes the proceedings of the following conferences the International Maritime Association of the Mediterranean IMAM conferences the Marine Structures MARSTRUCT conferences the Renewable Energies Offshore RENEW conferences and the Maritime Technology MARTECH conferences The Marine Technology and Ocean Engineering series is also open to new conferences that cover topics on the sustainable exploration and exploitation of marine resources in various fields such as maritime transport and ports usage of the ocean including coastal areas nautical activities the exploration and exploitation of mineral resources the protection of the marine environment and its resources and risk analysis safety and reliability The aim of the series is to stimulate advanced education and training through the wide dissemination of the results of scientific research

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Nondestructive Testing ,1954 **NASA Technical Memorandum** ,1965 **ASME Boiler and Pressure Vessel Code** American Society of Mechanical Engineers. Boiler and Pressure Vessel Committee,1980 **Proceedings of the 15th International Ship and Offshore Structures Congress** A.E Mansour,R.C Ertekin,2003-06-26 KEY FEATURES Provides researchers in Ocean engineering with a thorough review of the latest research in the field Lengthy reports by leading experts A valuable resource for all interested in ocean engineering DESCRIPTION The International Ship and Offshore Congress ISSC is a forum for the exchange of information by experts undertaking and applying marine structural research These three volumes contain the eight technical committee reports six Specialist Committee and 2 Special Task Committee reports which were presented for the 15th International Ship and Offshore Structures Congress ISSC 2004 in San Diego USA between 11th and 15th August 2003 Volume III will be published in 2004 and is to contain the discussion of the reports the chairmen s reply the text of the invited Lecture and the congress report of ISSC 2003 **Sustainable Analytical Techniques in Food Science** Bárbara Socas Rodríguez,Antonio V. Herrera Herrar,Alicia Gil Ramírez,Mauricio A.

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Intercomparison of Techniques for Inspection and Diagnostics of Heavy Water Reactor Pressure Tubes

International Atomic Energy Agency,2006 The IAEA has conducted a Coordinated Research Project CRP on Intercomparison of Techniques for HWR Pressure Tube Inspection and Diagnostics This publication reports on the first phase of the CRP dealing with flaw characterization by in situ non destructive examination NDE techniques The participating laboratories prepared pressure tube PT samples containing artificial hidden flaws resembling real defects of concern All samples were then inspected from the inside surface as in real conditions The originating laboratories subsequently analysed the sample inspection reports from investigating laboratories and compared the NDE flaw sizing estimates with their true values Thus the most successful NDE methods for detection location and sizing of various types of flaws in PTs were identified This publication details how the research was conducted and documents results from the flaw detection and characterization activities *Methods to Assess and Manage Process Safety in Digitalized Process System* Faisal Khan,2022-07-06

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