

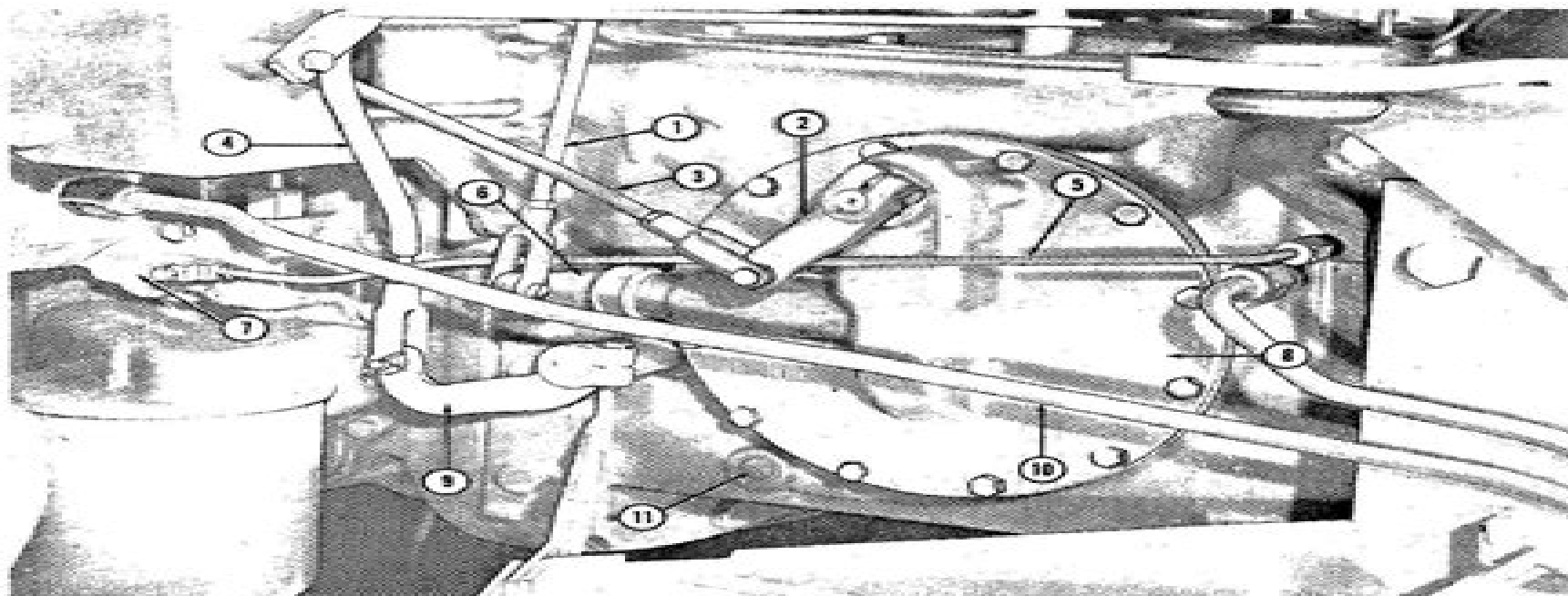


Figure 12
Right Side of Transmission

- | | |
|------------------------------|---------------------------------------|
| 1. Interlock Control Rod | 7. Hydraulic Cover and Valve Assembly |
| 2. Gearshift Arm | 8. Gearshift Cover |
| 3. Gearshift Control Rod | 9. High/Low Shift Arm |
| 4. High/Low Control Rod | 10. Lube Cooler Inlet Line |
| 5. Torque Amplifier Tube | 11. High/Low Detent Seat |
| 6. Lower Interlock Shift Arm | |

Remove the shift control finger. Pull the control shaft out from the inside of the cover taking care not to lose the detent ball and spring (7). Figure 14. Remove the transmission gear shift interlock (8).

12. Remove the control shaft support (3) by removing the two support-to-cover bolts.

B. Inspection and Repair

Refer to the exploded view illustration, Figure 14, during inspection and repair.

1. Inspect the cover (4) for distortion or cracks. Inspect the control shaft (5) and interlock shaft (9) bushings for excessive wear or damage. Inspect the seals, if leaks are present replace them.

NOTE: All transmissions are equipped with a flexible strip magnet (12) inside the cover, clean the magnet.

2. Inspect the control shaft (5) and the interlock shaft (9) for wear. Place the shift control finger (2) on the spine of the control shaft (5) and check for looseness. If loose, replace the shaft and finger.

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Huangqi Zhang



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