

Paragraphs 6-9

cessive end play or turning effort. With unit removed from tractor as outlined in paragraph 8, proceed as follows:

6. WORMSHAFT END PLAY. Remove side cover (25—Fig. 3) and inspect condition of unit. If no obvious damage or excessive wear is noted, add or remove shims (14) and gaskets (15) so wormshaft turns freely, but has no perceptible end play. Approximate shim and gasket thickness can be determined by installing steering column without shims or gaskets and measuring resulting gap between steering column and gear housing. Tighten column retaining nuts finger tight and measure gap at several points with feeler gage as shown in Fig. 7. Paper gaskets are 0.010 inch (0.254 mm) thick and steel shims are available in thicknesses of 0.003 and 0.010 inch (0.076 and 0.254 mm). Use one gasket on each side of shim pack and on final assembly, apply a light coat of sealer to gaskets. Tighten steering column retaining nuts to a torque of 25-35 ft.-lbs. (34-48 N·m).

7. ROCKER SHAFT END PLAY. First, adjust wormshaft end play as outlined in paragraph 6, then proceed as follows:

Be sure rocker arm shaft and ball nut are in mid-position and roller is in place as shown in Fig. 4, then install side cover (25—Fig. 3) without shims (23) or gaskets (24). Tighten retaining nuts and cap screws equally finger tight, then measure gap between side cover and steering housing at several points with feeler gage. Average gap measurement is approximate thickness of shims and gaskets required. Shims are available in thicknesses of 0.005 and 0.010 inch (0.127 and 0.254 mm). Use one 0.010 inch (0.254 mm) gasket on each side of shim pack and, on final assembly, apply a light coat of sealer to gaskets.



Fig. 4—View of steering gear assembly with side cover removed. Roller moves in slot in side cover.

8. R&R STEERING GEAR ASSEMBLY. To remove steering gear assembly, proceed as follows: Disconnect battery ground cable and remove steering wheel. Remove sheet metal covers at each side of steering gear. Remove screws retaining instrument panel, disconnect ground terminal at left side of panel and rotate panel up out of opening in sheet metal. Disconnect wiring from instrument panel and remove the panel assembly. Remove light switch and choke or diesel shut-off cable. If equipped with Select-O-Speed transmission, refer to paragraph 220 for removal of controls. Remove engine hood and sheet metal surrounding fuel tank. Shut off fuel supply, disconnect fuel supply line and diesel fuel return line from tank, then remove fuel tank assembly. Thoroughly clean steering gear and surrounding area. Disconnect drag link or power steering cylinder from steering arm, then unbolt and remove steering gear assembly from transmission housing. Drain lubricant from steering gear housing if unit is to be disassembled.

NOTE: On models with Select-O-Speed transmission, take care that no dirt or foreign material enters transmission housing while removing steering gear assembly and place a cover over opening in transmission housing while steering gear is removed.

To reinstall steering gear assembly, place a new gasket on transmission housing (Select-O-Speed transmission models only), then reinstall steering gear assembly by reversing removal procedure. Refill gear housing with Ford 134 oil or a suitable equivalent.

9. OVERHAUL STEERING GEAR UNIT. With steering gear assembly removed from tractor as outlined in paragraph 8, refer to exploded view of unit in Fig. 3 and proceed as follows:



Fig. 5—Removing ball nut and steering shaft assembly from gear housing.

Remove nut retaining steering arm (16) to rocker shaft (22) and, using suitable pullers, remove arm from shaft. Unbolt and remove side cover (25), shims (23) and gaskets (24). Remove roller (7) from ball nut (8) and slide rocker shaft from housing. Unbolt and remove steering column (4), shims (14) and gaskets (15) from gear housing (26). Remove bushing (3) from upper end of steering column. Pull wormshaft (6) upward, then remove upper bearing race (5) and the ten loose bearing balls (9). Remove wormshaft and ball nut assembly from gear housing as shown in Fig. 5, then remove the ten loose bearing balls from gear housing. Unscrew ball nut assembly from wormshaft and remove the 14 recirculating balls from nut. Tube (11—Fig. 3) can be removed from nut (8) if necessary. Remove lower bearing race (12), spacer (13), bushings (19 and 21) and oil seal (18) from gear housing (26).

To reassemble, proceed as follows: Install new bushings (19 and 21) using piloted drift or bushing driver, then install new seal (18) with lip to inside of gear housing. Install spacer (13) and lower bearing race (12) in gear housing, then stick the ten bearing balls in race with grease. Assemble tube (11) to ball nut (8) if removed, then stick the 14 recirculating balls in tube and groove of nut with grease. Thread ball nut assembly onto wormshaft, then install shaft and nut assembly in gear housing as in Fig. 5. Carefully insert wormshaft into lower bearing to avoid dislodging bearing balls, then while holding shaft in bearing, place upper bearing race over shaft and invert assembly allowing gear housing to rest against end of shaft. Stick the ten bearing balls in upper race with grease, then push bearing assembly up into housing as shown in Fig. 6. While holding against upper bearing, turn assembly upright. Install new bushings (3—Fig. 3) in steering column, then refer

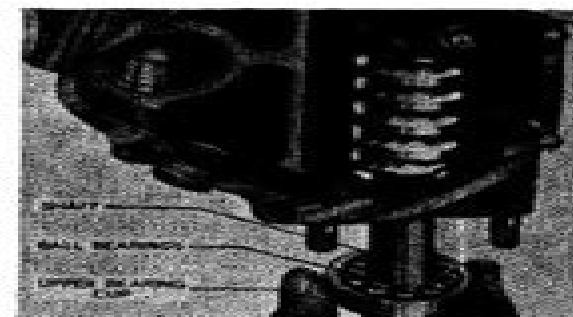


Fig. 6—Installing upper bearing race and ball bearings.

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Robert R. Redfield



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