

4. Installing the refrigerant piping



Fig. 4-1

(A) Flare cutting dimensions

Copper pipe O.D. [mm]	Flare dimensions x A dimensions [mm]
φ9.52	12.8 - 13.2
φ12.80	16.3 - 16.7

■ PKA-BP60, T1, 100KAL

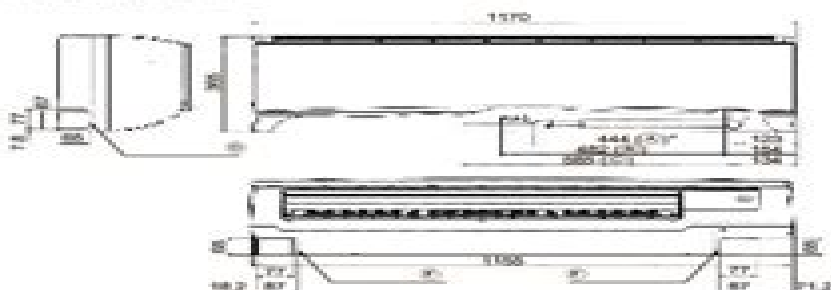


Fig. 4-2

4.2. Indoor unit

Refrigerant and Drainage Piping Sizes		PKA-BP60, T1, 100KAL
Refrigerant piping	Liquid	OD φ9.52 (3/8")
	Gas	OD φ12.80 (1/2")
Drainage piping		OD φ6



Fig. 4-3

■ PKA-BP60, T1, 100KAL



Fig. 4-4

4.1. Connecting pipes (Fig. 4-1)

- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (Insulation must be 100 °C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipes should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 5 mm or more).
- Apply thin layer of refrigerant oil to pipe and joint's cutting surfaces before tightening flare nut.
- Use flare nut to tighten piping connections.
- Use refrigerant piping insulation provided to insulate indoor unit connections. Insulate carefully.

- Flare nut tightening torque
- Do not apply refrigerating machines oil to the flare position.
(This will make the flare nuts more apt to loosen.)

- Do not use the flare nuts that are attached to the main unit.
(Use of commercially available products may result in leakage.)

Copper pipe O.D. [mm]	Flare nut O.D. [mm]	Tightening torque [N·m]
φ9.52	20	3.4 - 4.2
φ12.80	26	6.0 - 6.2

4.3. Positioning refrigerant and drain piping (Fig. 4-2)

■ PKA-BP60, T1, 100KAL

- Gas pipe
- Liquid pipe
- Drain line
- Left side piping bracket hole
- Right side piping bracket hole
- Lower piping bracket hole
- Mount board (1)

4.4. Refrigerant piping (Fig. 4-3)

Indoor unit

- Remove the flare nut and cap of the indoor unit.
- Make a flare for the liquid pipe and gas pipe and apply refrigerating machines oil (available from your local supplier) to the flare's back surface.
- Carefully connect the on-site-reeling pipes to the unit.
- Wrap the pipe cover that is attached to the gas pipe and make sure that the insulation material of the unit's liquid pipe.
- The position where the insulation material is joined is carefully taping.

- Gas side refrigerant piping
- Liquid side refrigerant piping

4.4.1. Starting in the piping space of the unit (Fig. 4-4)

- Wrap the supplied felt tape in the range of the refrigerant piping which will be located within the piping space of the unit to prevent dripping.
- Overlap the felt tape at one-half of the tape width.
- Fasten the end portion of the wrapping with vinyl tape, etc.

- Gas pipe
- Liquid pipe
- Insulation on connection cable
- Felt tape (2)

Mitsubishi Mr Slim Air Conditioner Installation Manual

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Table of Contents Mitsubishi Mr Slim Air Conditioner Installation Manual

1. Understanding the eBook Mitsubishi Mr Slim Air Conditioner Installation Manual
 - The Rise of Digital Reading Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Mr Slim Air Conditioner Installation Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Mr Slim Air Conditioner Installation Manual

- Personalized Recommendations
- Mitsubishi Mr Slim Air Conditioner Installation Manual User Reviews and Ratings
- Mitsubishi Mr Slim Air Conditioner Installation Manual and Bestseller Lists
- 5. Accessing Mitsubishi Mr Slim Air Conditioner Installation Manual Free and Paid eBooks
 - Mitsubishi Mr Slim Air Conditioner Installation Manual Public Domain eBooks
 - Mitsubishi Mr Slim Air Conditioner Installation Manual eBook Subscription Services
 - Mitsubishi Mr Slim Air Conditioner Installation Manual Budget-Friendly Options
- 6. Navigating Mitsubishi Mr Slim Air Conditioner Installation Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Mr Slim Air Conditioner Installation Manual Compatibility with Devices
 - Mitsubishi Mr Slim Air Conditioner Installation Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Highlighting and Note-Taking Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Interactive Elements Mitsubishi Mr Slim Air Conditioner Installation Manual
- 8. Staying Engaged with Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Mr Slim Air Conditioner Installation Manual
- 9. Balancing eBooks and Physical Books Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Mr Slim Air Conditioner Installation Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Setting Reading Goals Mitsubishi Mr Slim Air Conditioner Installation Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitsubishi Mr Slim Air Conditioner Installation Manual

- Fact-Checking eBook Content of Mitsubishi Mr Slim Air Conditioner Installation Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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