Maintenance Technician Study Guide

Tool and Components Knowledge:

- 1. Know what tool you would utilize for specific repairs, i.e. pitch of a screw.
- 2. Know what specific marking on bolts and or tools mean and what they are used for.
- 3. Know different types of bearings
- 4. Know the different types of fasteners you would utilize
- 5. What you would use an odometer, pressure regulator, wattmeter and tachometer for
- 6. What are relief valve used for?
- Know what the proper uses are for an impact driver, adjustable wrench, box end wrench and a torque wrench.
- 8. Know when to use a Dial Caliper, Dial Indicator and Straight Edge.

Basic Conveyor Maintenance Knowledge:

- Understand the basic components of a conveyer system: Drives, Take-up systems, Control
 equipment, Belting, Pulley's, Troughing idlers, Return idlers, Tail sections, Impact-loading
 equipment, Chutes, Skirting, Belt scrapers, Equipment guards, Covers, Walkways, Structure,
 Transfer stations
- 2. Know the causes and effects of improper drive belt tensioning (both tight and loose).
- 3. Know the proper way to align a pulley should a conveyer belt or flat transition belt run off.
- 4. Know how to clean and lubricate a conveyer system.
- 5. Know how to conduct a belt conveyer inspection.
- 6. Know what techniques are for preventing drive belt alignment problems.
- How to prevent reverse rotation in case of a power failure on gear drives used for incline conveyers.
- 8. Be able to troubleshoot excessive chain coupling breakage and or wear.

Electrical Knowledge:

- 1. Know what a multimeter is and how to use it.
- 2. Know how to field check a 3-phase AC motor for proper operations.
- 3. Know grounds and shorts, and the proper way to test for them.
- 4. Be able to calculate current if given the number of volts and the amount of resistance in ohms.
- Know about electrically operated control valves and how to troubleshoot if it will not actuate the valve.
- Know the different units of measurements for electrical components.
- 7. Know what an Electrical Bus Bar is and why tightness is so important.
- 8. Know what a single-phase circuit is and how to fuse them.
- 9. Know how to measuring an unknown current, specifically with an ammeter.
- 10. Know what components require a parallel circuit for connection.
- 11. Knowledge of NESC Codes.
- 12. Be able to solve an equation based on Ohm's Law.
- 13. Know where to find the specifications for wire conduit size.

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National Learning Corporation

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