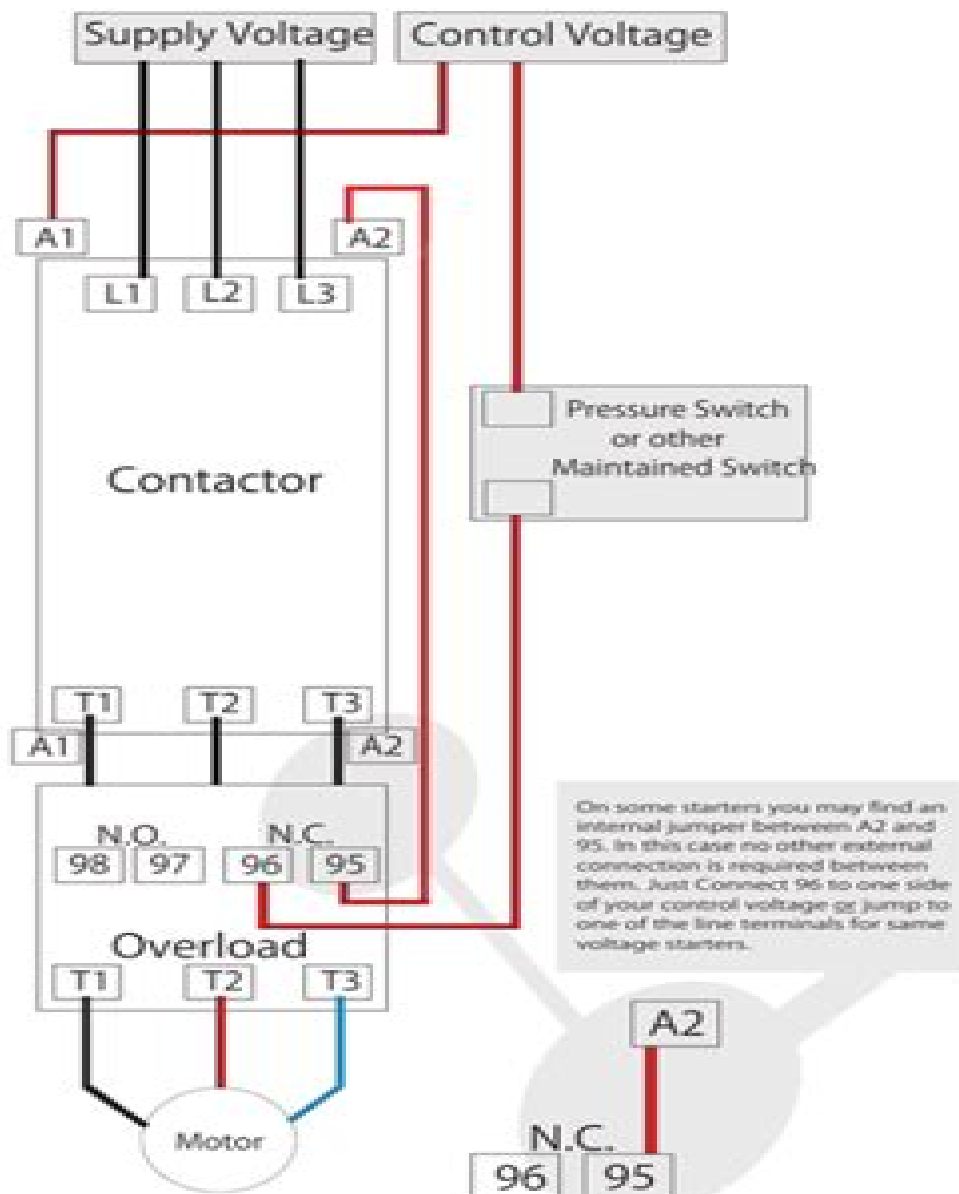


# Maintained Switch wiring for Magnetic Motor starter



## Notes:

There are several correct ways of wiring a magnetically held motor starter. This example was designed and drawn for clarity and simplicity. If you keep in mind that you are trying to create a loop or path on the control wiring it will help understand this better. Remember all we are really doing is using a small switch to control a big one. For some it may help to think of the coil like a light bulb. Get power to the light and it will turn on, likewise supply the coil with the appropriate voltage and the contactor or relay will close (Turn On).

Numbering of terminals is common to most late model mag-starters, but may be different from yours. All contacts are also labeled N.O. (Normally Open) and N.C. (Normally Closed). I really can't make it any more clear. If you don't know what this means find someone that does.

In this Diagram the Coil (control) Voltage and Supply Voltage may be different. Although many times they are the same. When using same voltage of control and supply you may take off from any combination of 3phase supply wiring. Example you may use L1 & L3 for control power or L1 & L2 or L2 & L3. Just make sure your coil voltage is equal to your phase to phase voltage. If using a Phase Converter NEVER hook control wiring to the manufactured phase.

For Two Phase Supply on this diagram feed L1 and L2 with supply voltage. From Overload T2 add a Jumper to Supply L3. Connect Motor terminals to T1 and T3 on overload.

This Diagram is typical of many 120v compressors. For 220v the pressure switch should break both legs (but Typically don't). So there would be another set of contacts on the pressure switch which would also open the connection between A1 and your control voltage or L1.

Some systems may have an OPTIONAL emergency stop button. This is not typical for maintained controls however it can be added easily. Most Emergency or Limit Switches are N.C. and would be wired in series usually in the overload side of the control circuit. Simply interrupt the wiring anywhere between 96 and your control voltage and/or A1 and control voltage.

**CAUTION!!!** A manual disconnect or circuit breaker should be used to disconnect all power when servicing this type of system, as a pressure switch may energize this unit without warning.

# Maintained Switch Wiring For Magnetic Motor Starter

**H Kauffman**



**Maintained Switch Wiring For Magnetic Motor Starter:**

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## **Table of Contents Maintained Switch Wiring For Magnetic Motor Starter**

1. Understanding the eBook Maintained Switch Wiring For Magnetic Motor Starter
  - The Rise of Digital Reading Maintained Switch Wiring For Magnetic Motor Starter
  - Advantages of eBooks Over Traditional Books
2. Identifying Maintained Switch Wiring For Magnetic Motor Starter
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Maintained Switch Wiring For Magnetic Motor Starter
  - User-Friendly Interface
4. Exploring eBook Recommendations from Maintained Switch Wiring For Magnetic Motor Starter
  - Personalized Recommendations
  - Maintained Switch Wiring For Magnetic Motor Starter User Reviews and Ratings
  - Maintained Switch Wiring For Magnetic Motor Starter and Bestseller Lists
5. Accessing Maintained Switch Wiring For Magnetic Motor Starter Free and Paid eBooks
  - Maintained Switch Wiring For Magnetic Motor Starter Public Domain eBooks
  - Maintained Switch Wiring For Magnetic Motor Starter eBook Subscription Services
  - Maintained Switch Wiring For Magnetic Motor Starter Budget-Friendly Options
6. Navigating Maintained Switch Wiring For Magnetic Motor Starter eBook Formats

- ePub, PDF, MOBI, and More
  - Maintained Switch Wiring For Magnetic Motor Starter Compatibility with Devices
  - Maintained Switch Wiring For Magnetic Motor Starter Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Maintained Switch Wiring For Magnetic Motor Starter
    - Highlighting and Note-Taking Maintained Switch Wiring For Magnetic Motor Starter
    - Interactive Elements Maintained Switch Wiring For Magnetic Motor Starter
  8. Staying Engaged with Maintained Switch Wiring For Magnetic Motor Starter
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Maintained Switch Wiring For Magnetic Motor Starter
  9. Balancing eBooks and Physical Books Maintained Switch Wiring For Magnetic Motor Starter
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Maintained Switch Wiring For Magnetic Motor Starter
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Maintained Switch Wiring For Magnetic Motor Starter
    - Setting Reading Goals Maintained Switch Wiring For Magnetic Motor Starter
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Maintained Switch Wiring For Magnetic Motor Starter
    - Fact-Checking eBook Content of Maintained Switch Wiring For Magnetic Motor Starter
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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