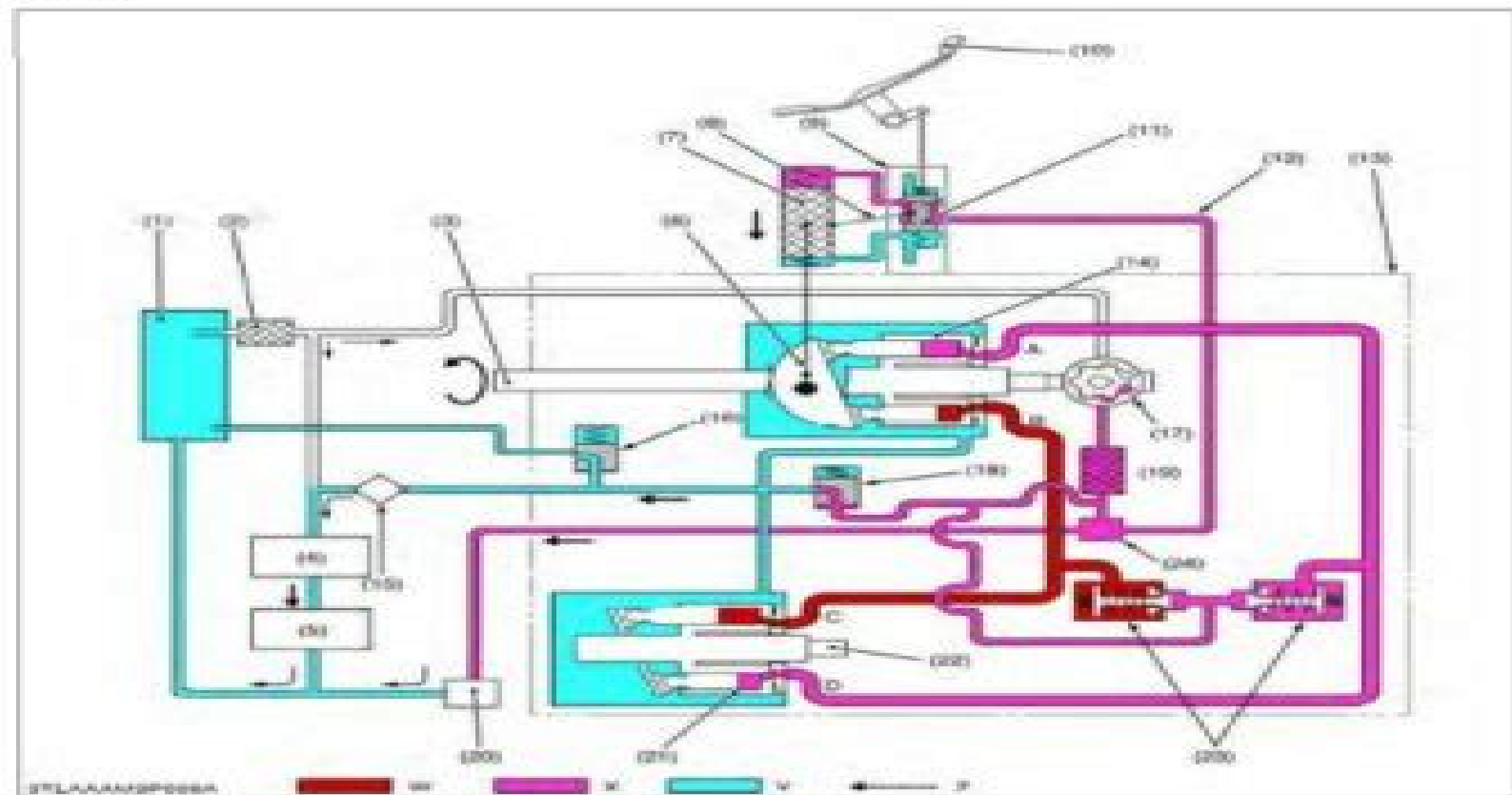


## Reverse



- |                              |                          |                                           |                       |
|------------------------------|--------------------------|-------------------------------------------|-----------------------|
| (1) Transmission Case        | (10) HST Pedal           | (18) Oil Filter                           | A: Pump Port          |
| (2) Filter                   | (11) Spool               | (19) PTO Clutch Valve Circuit             | AB: Pump Port         |
| (3) Input Shaft              | (12) Bypass Pipe         | (20) Motor Cylinder Block                 | BC: Motor Port        |
| (4) Hydraulic Pump           | (13) HST Assembly        | (21) Output Shaft                         | CD: Motor Port        |
| (5) Variable Swashplate      | (14) Pump Cylinder Block | (22) Check and High Pressure Relief Valve | DW: High Pressure Oil |
| (6) Servo Piston             | (15) Oil Cooler          | (23) PTO Clutch Pressure Priority Valve   | Z: Low Pressure Oil   |
| (7) Feedback Lever           | (16) Case Relief Valve   |                                           | Y: Free Oil           |
| (8) Regulator Valve Assembly | (17) Charge Pump         |                                           | X: Section Oil        |
|                              | (18) Charge Relief Valve |                                           |                       |

When the HST pedal (10) is stepped on and in reverse, the variable swashplate (5) is tilted by the servo piston (7) and the regulator valve (9) as shown in figure above.

As the pump cylinder block (5) rotates with the input shaft (3), the oil is forced out of pump port B at high pressure. As the pressured oil enters motor port C, the pistons, which align with port C, are pushed against the thrust plate and slide down inclined surface.

Then the output shaft (22) rotates with the motor cylinder block (21). This drives the machine rearward and the angle of pump swashplate determines the output shaft speed.

As the motor cylinder block (21) continues to rotate, oil is forced out of motor port D at low pressure and returns to the pump port A.

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# L4600 Service Manual

**Wolfgang Guggemos**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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