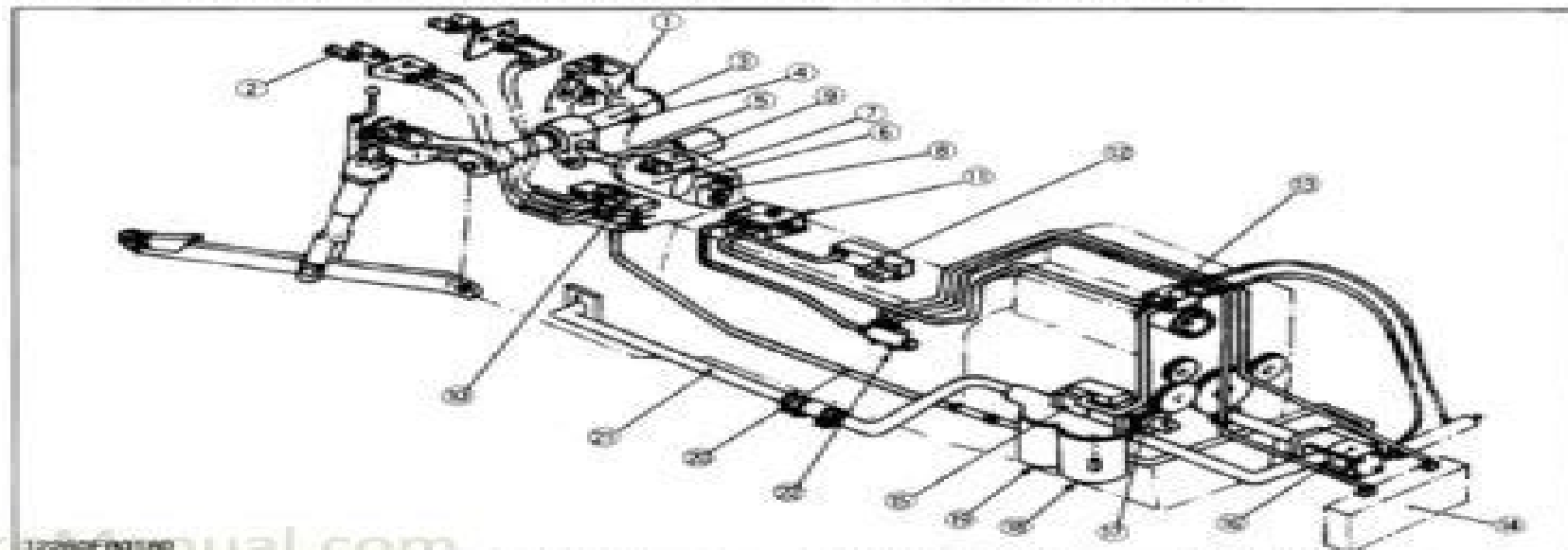


[1] OVERALL CONSTRUCTION OF HYDRAULIC SYSTEM



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- | | |
|-------------------------|--------------------------------|
| (1) Lift Arms | (7) Hydraulic Piston |
| (2) Quick Coupler | (8) Safety Valve |
| (3) Hydraulic Arm Shaft | (9) Control Valve |
| (4) Hydraulic Arm | (10) Auxiliary Control Valve |
| (5) Hydraulic Rod | (11) PTO Clutch Valve |
| (6) Hydraulic Cylinder | (12) Power Shift Control Valve |

- | | |
|--|--------------------|
| (13) Steering Controller | (18) Magnet Filter |
| (14) Oil Cooler | (19) Oil Filter |
| (15) Tandum Pump
(For Power Steering) | (20) Delivery Pipe |
| (16) Tandum Pump (For 3P) | (21) Suction Pipe |
| (17) Pump Drive Gear | (22) Check Valve |

The hydraulic system of M-110 and M-120 Tractors are composed of three point hitch is controlled by a microcomputer, remote hydraulic control for implements, power steering, PTO clutch, power shift clutches and 4WD / bi-speed turn clutch hydraulic systems shown above.

This system has the following functions.

- 1) **To raise and lower implements connected to the three point hitch**
The hydraulic lift is subject to position control and draft (New Mix) control. The hydraulic control lever and draft ratio dial, both on the hydraulic control panel on the right of the operator's seat, are used to make settings. According to the settings, the control valve (solenoid proportional type) (9) located on the hydraulic cylinder is regulate the oil flow.
- 2) **To draw hydraulic power from auxiliary control valves (10) to operate implement hydraulic actuators.**
3. For implements with double acting actuators, hydraulic power can be easily drawn from the quick couplers (2).
2. The auxiliary control permits the simultaneous operation of implements powered by hydraulic pressure along with those attached to the 3-point

3. Oil flowed from 3-point hitch pump can be connected with oil flowed from auxiliary control valve. Total oil flow is 78 L/min (20.6 U.S.gal/min, 17.2 Imp.gal/min).
4. Two remote valves are standard. Maximum installation is four valves (3 valves with a flow control valve).
- 3) **To operate power steering through the steering controller.**
This system is shown in "M.7 STEERING" section.
- 4) **To operate hydraulic PTO clutch.**
This system is shown in "M.2 CLUTCH" section.
- 5) **To operate hydraulic clutch for power shift transmission.**
This system is shown in "M.3 TRANSMISSION" section.
- 6) **To operate hydraulic clutch for 4WD / Bi-speed turn.**
The bi-speed turn clutch is controlled by the combination of the solenoid valve and hydraulic flow. Three ways of power train are available : 2 wheel drive 4, wheel drive and bi-speed turn drive. See "M.3 TRANSMISSION" section regarding each power train.

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Caterpillar Inc. Peoria, Ill..



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