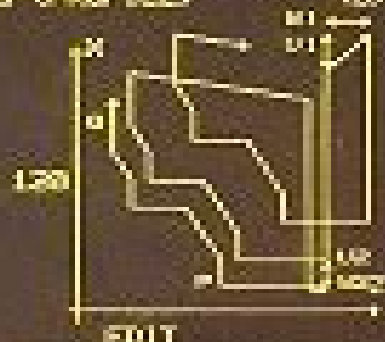


GE Fanuc OT

PROGRAM
G73 P ROUGH CUTTING PROFILE

G73 G G G
U1 100.000
W1 50.000
R G
G73 G G G
P 30 G
Q 20.000
T P M
S



[G.MENU]

POS1	0.0	0.0	0.0	STOP
POS2	0.0	0.0	0.0	START
POS3	0.0	0.0	0.0	PAUSE
POS4	0.0	0.0	0.0	RESET
POS5	0.0	0.0	0.0	EXEC
POS6	0.0	0.0	0.0	STOP
POS7	0.0	0.0	0.0	START
POS8	0.0	0.0	0.0	PAUSE
POS9	0.0	0.0	0.0	RESET
POS10	0.0	0.0	0.0	EXEC

PROGRAM
PROTECT

PROGRAM SOURCE

ALCO	STOP	EXEC
------	------	------

OPERATION SELECT

0000	0001	0002
0003	0004	0005
0006	0007	0008
0009	0010	0011

EXECUTION

0000	0001	0002
------	------	------

OPERATION

0000	0001	0002	0003	0004	0005
------	------	------	------	------	------

COORDINATE

0000	0001	0002
0003	0004	0005
0006	0007	0008
0009	0010	0011

AXIS CORRECTION

0000	0001	0002
0003	0004	0005
0006	0007	0008
0009	0010	0011

SPINDLE

0000	0001	0002
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COOLANT

0000	0001	0002
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SPINDLE



Ge Fanuc Series Ot Manual

Liyong Dong



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