

Figure 6-Top View of Engine

- Disconnect the radiator bases from the water outlet and from the water pump.
- Disconnect the water temperature gauge tube from the right side of the cylinder block, see Figure 6.
- Remove the five right side rail bracket attaching bolts and remove the brecket.

#### Tracter With Loaden

- a. Remove the three bolts and lock washers that attach the control valve to the control valve apport, see Figure 7. Remove the two bolts and lock washers that attach the control valve support to the cylinder block. Remove the "U" clause that attaches the support to the filter tube mounting bracket and remove the support.
- b. Remove the two botts, nuts and lock westers that attach the right diagonal brace to the transmission and the loader frame. Manipulate the brace to free it from the transmission. It is not necessary to remove the brace from the countrel bandles.

12. Piece a drain pan below the hydrautic pump and manifold. Remove the five attaching bolts and washers from the pump and manifold. Carefully pry the hydraulic tubing away from the engine just enough to provide clearance for the hydraulic pump and manifold. Disconnect the oil pressure gauge line from the fitting in the cylinder block.

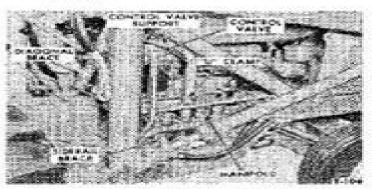


Figure 7-Loader Control Valve and Hydraulic Lines

# **Ford Series 871 Tractor Service Manual**

**KJ Lindholm-Leary** 

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