

# POWER MIG® 255XT

## POWER MIG®. The Professional's Choice™.

The POWER MIG® 255XT sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work. Diamond Core Technology™ delivers a wide voltage sweet spot across the welding range, low spatter levels and a forgiving arc on steel, stainless and aluminum – even for demanding out-of-position work.

It's Spool Gun Ready, so it's fast and easy to tackle difficult aluminum applications. Exclusive 115 volt auxiliary power means you can power lights, grinders, and chargers right where you work! And, the MAXTRAC™ drive system with a patented Split Wire Guide system and tachometer feedback ensures trouble-free wire delivery. Add the extra length 15 foot gun cable and innovative convenience features and you begin to understand why the POWER MIG® 255XT is considered The Professional's Choice™.

### Spool Gun Capable



Medium Duty



Heavy Duty



Output



Input



Processes  
MIG, Flux-Cored



### Advantage Lincoln

#### Arc Performance:

- **Diamond Core Technology™**, a patented choke design, delivers:
  - A forgiving arc, even with large stickout changes
  - Excellent out-of-position arc action
  - A wide voltage sweet spot at a given wire feed speed
  - Low spatter

#### Superb Quality:

- **MAXTRAC™** cast aluminum industrial wire drive features dual driven rolls, easy-turn numeric tension indicator, brass-to-brass gun connections and Lincoln's 100% wire-supporting split wire guide system.
- **Three-year warranty** on parts and labor (90 days warranty on gun).

#### Professional Features:

- **Digital meters** display, preset voltage and wire feed speed, and actual voltage and preset wire feed speed while welding.
- **Generous 15 ft. (4.5 m) gun and cable** assembly makes it easy to reach your work.
- **Spool Gun Ready** – The POWER MIG® 255XT has the electronics and second gas solenoid built-in to drive either the Magnum® 250LX spool gun or the Magnum® SG spool gun.
- **The most economic spool gun solution** in the 250A category – costing hundreds less.
- **115V auxiliary receptacle** (208/230V model only) to power a grinder or other auxiliary equipment in your work area.
- **Free Timer Functions** adds 4-step trigger interlock, spot mode, adjustable run-in speed for smoother arc starting, and adjustable burnback time to minimize wire sticking in puddle.

### TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output <sup>1</sup>	Output Range	Dimensions H x W x D inches (mm)	Net Weight lbs. (kg)
POWER MIG® 255XT One-Pak® Spool Gun Pkg.	K2702-1	208/230/1/60	250A/26V/40%	56/52A <sup>1</sup>	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V	31.8 x 18.9 x 28.8 (808 x 408 x 985)	220 (100)
POWER MIG® 255XT Base Unit	K2701-1	208/230/1/60	250A/26V/40%	56/52A <sup>1</sup>	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V		
	K2701-2	230/460/575/1/60		50/24/15A			

<sup>1</sup> Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps.



# Lincoln Electric Manual

**United States. War Department**





## **Lincoln Electric Manual:**

**Technical Manual** United States. War Department,1949      Lincoln Welding Manual ,1978      **Technical Manual** ,1941      *Lincoln "stable-arc" Welder Instruction Manual* Lincoln Electric Company,1927      **Economics and Cost Analysis for Operations and Project Managers - 3rd Edition** Mahmoud Al-Odeh, Ph.D.,      **Economic and Cost Analysis For Operations and Project Managers - 2nd Edition** Mahmoud A. Al-Odeh,2020-08-14      **Electrical Standards and Product Guide** ,2005      Technical Manual - The Blacksmith and the Welder - June 16, 1941 Various,2021-03-22 This text contains a comprehensive treatise on blacksmithing and welding Complete with detailed illustrations helpful tips and a wealth of useful information for the smith and welder this text constitutes an invaluable reference tool for anyone occupied in the aforementioned practices and constitutes a worthy addition to collections of antiquarian metalworking literature The chapters of this book include Blacksmithing Forge Anvil Tools Procedure of Forging Heat Treating Fires Basic Shaping Operations Calculation of Stock for Bent Shapes Unit Forging Operations Safety Precautions Equipment Acetylene etcetera This text was originally published in 1941 and is proudly republished now complete with a new introduction on metalworking

*Chilton Automotive Buyer's Guide* ,1955      The Tool Engineer ,1942      **Instruments, Industrial, Scientific** ,1929

**Report of the Commissioner of Industrial and Vocational Education** California. State Board of Education,1923

*Appendix to the Journals of the Senate and Assembly ... of the Legislature of the State of California ...* ,1921      *Industrial Digest and Commodities & Finance* ,1927      **Biennial Report of the State Board of Education, State of California** California. State Board of Education,1921 1913 14 includes also the reports of the Commissioner of Elementary Schools 1914 Commissioner of Secondary Schools 1914 and Commissioner of Industrial and Vocational Education 1914      **The Journal of the Senate During the ... Session of the Legislature of the State of California** California. Legislature. Senate,1923

Pocket Bulletin for American Industries ,1926      The Iron Age ,1927      *The Industrial Digest* ,1926      *Board of Contract Appeals Decisions* United States. Armed Services Board of Contract Appeals,1971 The full texts of Armed Services and othr Boards of Contract Appeals decisions on contracts appeals



Lincoln Electric Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the captivating narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens' "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and gripping novel that will keep you guessing until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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