Current Ranges for Tungsten Electrodes (Argon Shielding Gas)

Electrode Diameter (inches)	Doen, A	Doep, A		High-Frequ nbalanced	High-Frequency balanced ac, A				
	EWP EWTh-1 EWTh-2 EWTh-3	EWP EWTh-2 EWTh-2 EWTh-3	EWP	EWTh-1 EWTh-2 EWZr	EWTh-3	EWP	EWTh-1 EWTh-2 EWZr	EWTh-3	
0.010	up to 15		up to 15	up to 15	Sear Sea	up to 15	up to 15		
0.020	5-20		5-15	5-20		10-20	5-20	10-20	
0.040	15-80	2	10-60	15-80	10-80	20-30	20-60	20-60	
1/16	70-150	10-20	50-100	70-150	50-150	30-80	60-120	30-120	
3/32	150-250	15-30	100-160	140-235	100-235	60-130	100-180	60-180	
1/8	250-400	25-40	150-210	225-325	150-325	100-180	160-250	100-250	
5/32	400-500	40-55	200-275	300-400	200-400	160-240	200-320	160-320	
3/16	500-750	55-80	250-350	300-500	250-500	190-300	290-390	190-390	
1/4	750-1000	80-125	325-450	400-630	325-630	250-300	340-525	250-525	

Stainless Steels - Filler Metals for Welding Dissimilar Steels

Base Alloy, Type	301,302 3028, 303 304, 305, 308	340L	309 309S	310 310S	316	3166	317	3171.	321 347 348		403, 405 410, 412 414, 420		446	501 502	505	Carbon Steets	
201, 202, 301,																	
302, 3029, 303,	00038837 3	23300	anasas s	38900	1989	22/22/20	180100	ALCOHOL:	612070	20000	9020000	17523501	2000	0098	5582	232023	105/58
304, 305, 308	E308	E308	E308	A CONTRACTOR OF THE PARTY OF		E308	A control to the last	The second second	E308		Annual Control of Control	E309		£309		E309	E309
304L	9	E308L	E308	Maria Company	E308	Andrew Contractor	E308		E308	E309	E309	E309	E310	E309	E309	E309	E309
309, 3098	- 5	E309	E309:	6309	E309	E309	E309	E300	E309	E309	E309	E309	E310	E309	E309	E309	E300
310, 310S, 314				E310	E316	£316	E317	E317	E308	E310	E309	E300	E310	E310	E310	E310	E309
316					E316	£316	E316	E316	E308	E309	E309	E309	E310	E309	E309	E309	E309
316L						E316L	E316	E316L	E316L	E309	E309	E309	E310	£309	E309	E309	E300
317							E317	E317	E308	E309	E309	E309	£310	E309	£309	E309	E309
317L			- 100					E317L	E308L	E309	E309	E309	E310	E309	E309	E309	E309
321, 347, 348									E347	E309	£309	E309	E310	E309	E309	E309	E309
330										E330	E309	E309	£310	E312	E312	E312	E312
403,405,410,															1		
414, 416, 420											E410	E430	E410	E502	E505	E309	E410
430, 430F, 431,													1000				
440A,440B,440C												E430	E430	E502	E505	E430	E430
446													E446	E502	E502	E430	E430
501, 502														E502	E502	E602	E502
505	1														E505	6505	E505

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KJ Lindholm-Leary

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Welder's Handbook Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP s bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and **Performance Welding Handbook** Richard Finch, 2005 Tool and Manufacturing tungsten inert gas TIG welding Engineers Handbook Desk Edition W. H. Cubberly, Ramon Bakerjian, 1989 The TMEH Desk Edition presents a unique collection of manufacturing information in one convenient source Contains selected information from TMEH Volumes 1 5 over 1 200 pages of manufacturing information A total of 50 chapters cover topics such as machining forming materials finishing coating quality control assembly and management Intended for daily use by engineers managers consultants and technicians novice engineers or students Guide to Technical Literature Arthur Denis Roberts, 1939 Welding Journal ,1945 Current welding literature included in each volume **Tool and Manufacturing Engineers Handbook: Quality** Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today s competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications The Farm Welding Handbook Richard Finch,

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Lincoln Welding Rod Guide: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have enthralled audiences this year. Lincoln Welding Rod Guide: Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Lincoln Welding Rod Guide: Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and suspenseful novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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