



SAFETY

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## UPPERSTRUCTURE / Counterweight

### REMOVE COUNTERWEIGHT

SEE OVERHAUL GUIDE

BE SURE TO LOCK IT IN THE POSITION AS IN FIG. 06.

1 Remove four engine cover connecting pins (1) and  
two support pins (2) to remove engine cover (3).

→ 17 mm

→ 17 mm

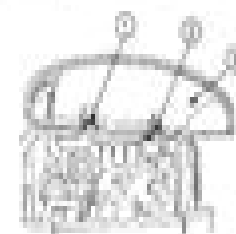


FIG. 05-02

2 Remove two counterweight mounting bolts (1).

→ 22 mm



FIG. 05-03

3 Remove the counterweight and lock it  
in the position as in the diagram.

⚠ CAUTION: Load capacity

EX 8 : 20 to 22 t (kg)  
EX12 : 20 to 22 t (kg)  
EX15 : 20 to 22 t (kg)  
EX22 : 20 to 22 t (kg)  
EX30 : 20 to 22 t (kg)

→ 22 mm

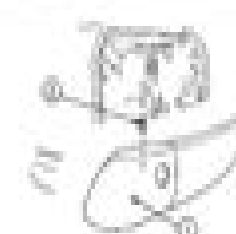


FIG. 05-04

4 Before leaving the counterweight, use the crane to  
move it away from the machine.



FIG. 05-05

# Hitachi Ex 22 Service Manual

**SJ Ball**



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