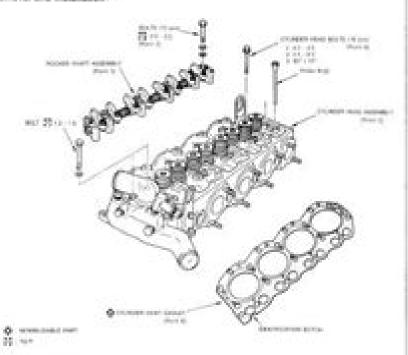
Champical and installation in



Proparatory operation:

- El Drain costant (hadiator, sylinder block)
- 2: Pemove intake manifold.
- is: Nameous dehacas manifold
- it: Remove tocket cover.
- it: Remove water injet house
- if Plantové water polist hose.
- 2: Remove heater hose
- If Plettove feet hose and type
- It' Remove feel injection game.

[Febri 1] Discharging coolant

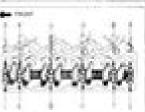
Loosen sylmder block drain plug and drain coolen.



[Foint 2] Removing and tratailing rocker shall assembly mounting bolls.

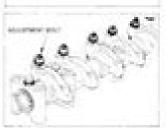
- . Remove boils in numerical order.
- Install both in the reverse order.

23 - 23 - 23 kg m (M - N N N N



(Point 2) Removing and installing rocker shaft assembly

 When invisiting the shall assembly, thoroughly warm the adjustment botto.



(Point 4) Removing and installing cylinder head bots

- . Apply empire oil to threads of each troit.
- . Tighten cylinder head boils using the following procedures:
- 1) Tighton in the order shown in the disputing

Free time:

4.0 - 4.5 kg/m (39 - 33 M/Hz)

Bettered Senso

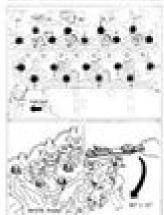
5.5 - 6.0 kg-m (80 - 43 M-06)

Thing house

Angular method

* Angular method:

- Solite a meth mark on the head of each bolt and cylinder head in the same direction.
- Tighteen each bolt by furning it by 90" a 10".
- Make sure bolt head mutch marks are oriented in the same direction.



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