

Toyota Tacoma 2004-2015 Workshop Manual

1GR-FE ENGINE MECHANICAL - CYLINDER HEAD (for Bank 1 (P40))

EM-89-82

2TR-FE ENGINE MECHANICAL - ENGINE ASSEMBLY

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6. INSTALL CAMSHAFT TIMING GEARS AND NO.2 CHAIN (for Bank 1)

(a) Align the yellow mark links with the timing marks (1 dot mark) of camshaft timing gears as shown in the illustration.

(b) Align the timing marks on the camshaft timing gears with the timing marks on the bearing caps, and install the camshaft timing gears with the chain onto the FKH camshafts.

(c) Temporarily install the 2 camshaft timing gear bolts.
NOTICE:
Do not push camshaft timing gear assembly onto the camshaft forcibly when installing it.

(d) Hold the hexagonal portion of the camshaft with a wrench, and tighten the 2 bolts.
Torque: 100 N·m (1,020 kgf·cm, 74 ft·lb)

(e) Remove the pin from the tensioner No. 2.

7. INSTALL WATER BY-PASS JOINT

- Install a new O-ring on the water outlet pipe.
- Apply torque to the O-ring.
- Install the water by-pass joint rear with the O-ring and 4 nuts.
- Tighten the 4 nuts.
- Connect the heater hose.
- Connect the engine coolant temperature sensor.

8. INSTALL INTAKE MANIFOLD

(a) Set a new gasket on each cylinder head.

NOTICE:

- Align the port holes of the gasket and cylinder head.
- Be careful of the installation direction.

(b) Set the intake manifold on the cylinder heads.

(c) Install and tighten the 10 bolts uniformly in several steps.

Torque: 26 N·m (265 kgf·cm, 19 ft·lb)

(d) Connect the 6 fuel injector connectors.



[N·m (kgf·cm, ft·lb)] Specified torque

Factory Service Manual 2015 Toyota Tacoma

M Mark



Factory Service Manual 2015 Toyota Tacoma:

Unveiling the Power of Verbal Art: An Emotional Sojourn through **Factory Service Manual 2015 Toyota Tacoma**

In a world inundated with displays and the cacophony of immediate interaction, the profound power and mental resonance of verbal art often diminish in to obscurity, eclipsed by the regular onslaught of noise and distractions. However, nestled within the lyrical pages of **Factory Service Manual 2015 Toyota Tacoma**, a fascinating work of fictional splendor that pulses with natural feelings, lies an remarkable journey waiting to be embarked upon. Penned with a virtuoso wordsmith, that exciting opus instructions readers on a psychological odyssey, gently exposing the latent potential and profound affect embedded within the intricate internet of language. Within the heart-wrenching expanse with this evocative examination, we shall embark upon an introspective exploration of the book is main styles, dissect their interesting writing style, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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