

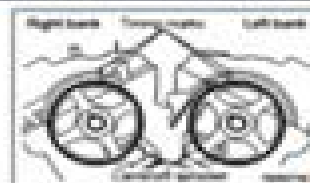
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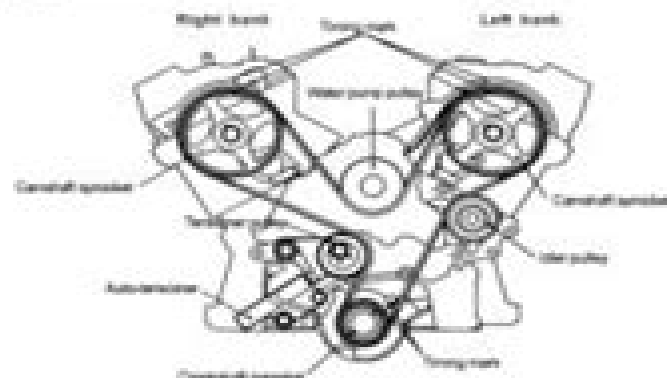
Removal steps

1. Adaptor plate
2. Drive plate
3. Plate
4. Adaptor
5. Flywheel
6. Rear plate
7. Oil seal case
8. Crankshaft rear oil seal
9. Bearing cap bolt

10. Bearing cap
11. Thrust bearing A <6072>
12. Thrust bearing B <6072>
13. Crankshaft bearing, lower
14. Crankshaft
15. Thrust bearing B
16. Thrust bearing A
17. Crankshaft bearing, upper
18. Cylinder block



1. Line up the timing sprockets.
 2. Line up the timing belt.
- Caution**
Since the crankshaft is rotating, be careful not to catch the timing belt.
- (1) Install the timing belt on the water pump pulley, while taking up the slack.
 - (2) Install the timing belt on the crankshaft pulley.
 - (3) Install the timing belt on the tensioner pulley.
 - (4) Lightly press the tensioner pulley against the belt and temporarily tighten the camshaft lock.
 - (5) Check to see that the timing marks of all the sprockets are in alignment.
6. Using a special tool, rotate the crankshaft a quarter of a turn counter-clockwise. Then rotate it back clockwise to verify that all the timing marks are in alignment.



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JL Elias



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