

Quantitative approach for Theory of Constraints in Manufacturing

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Abstract

In this paper, a systematic and quantitative form is provided for the application of the theory of constraints in manufacturing. This is done employing the operations research technique of mathematical programming. The problem of the theory of constraints is mathematizing it accordingly. By applying the TQC philosophy based on this mathematical program will be able to take the right actions that will improve the performance of their companies. The model is proposed to be used with the TQC philosophy in order to improve the financial performance of a company.

Keywords: Theory of Constraints, Inventory, Capacity constrained resources (CCR), Throughput

1. Introduction

The Constraint oriented manufacturing organizing approach help obtain the maximum output demand that its capacity to manufacture, which is because of the company policy to give all the market demand to meet its demand other large companies. Most manufacturing the market and at the same time maximize the company's operational or its low delivery. Therefore, together with giving a number of changes in the last few years, to most of the economic organizations in which companies are operating and of the manufacture of advanced manufacturing technology. The model is proposed where capacity constrained resources, material cost, direct labor cost, availability of capital, selling price, demand.

2. Theory of constraints

Theory of constraints is management policy developed by Eli M. Goldrat. It provides a total enterprise perspective. Assume the first goal is to make money. Theory of constraints concept of manufacturing system are centered on three simple performance measures: inventory, throughput, inventory and operating expenses. The goal of Theory of constraints are:

1. Identify the system constraints.
2. Decide how to improve system responses.
3. Implement the improvement plan to the above including
4. Follow the system constraints.
5. The goal is to get 1.00 per cent better for the operation.

The Theory of Constraints, sometimes abbreviated as TQC, is a production and operations management strategy centered on the concept of capacity constrained resources (CCR), also commonly called bottlenecks. TQC starts from the recognition of the existence of one or more CCR in any system. The recognition leads to how to building to increase and balanced load. The performance may be profit, production volume, or any other suitable measure. A simple example of CCR in the clothing operation, the constraint might flow line of production of fabricate part. The implementation of TQC in practice is achieved in a sequence of logical steps:

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