

# MAXNC

## MAXNC DLX

### OPERATION MANUAL

For MAXNC 10 O.L., 15 O.L. and Open Loop Motion Systems

#### INSTALLING THE DISK

Assuming that your external drive is 'A', insert the disk and, at the DOS prompt type A:\INSTALL. From Windows, click on Start, then on run, and type A:\INSTALL. The directory \MAXNC will be created in your C drive with a sub directory named \E and the programs will load automatically. Type CD\MAXNC to change to the Maxnc directory. Work outside of windows, under the DOS command prompt. If you are installing the disc from WINDOWS (95,98), click on the START icon on the lower left corner of the screen, click on RUN then type A:\INSTALL. The following steps need to be done from DOS. The driving programs run in REAL TIME and WINDOWS multitasking functions will interfere with the timing of the pulses to the motors. To reboot in DOS from WINDOWS (95,98), click on "START", then on "SHUT DOWN", then select the "Restart in MS-DOS mode" button, then click on "YES".

#### SET UP:

After rebooting the computer in DOS mode, run program 'TIMESET' to calibrate the computer speed. This program will write initial values to the prmtrs.dat file, and set some of the parameters to match your computer speed. The program will ask you for a factor number. Press enter to use the default for now. Wait for the program to finish (it should take less than a minute).

Type MAX to start the drive program and activate the machine (if CAPSLOCK is not on, press it). If not already done, plug MAXNC into the printer port and the wall outlet. The main menu should be on the screen. Test proper movement by activating the JOG mode (press 5) and pressing X. Using the shift keys to move the slide in the positive or negative direction. Check for smoothness. Do the same for the other slides.

# Maxnc Manual Control

**Wolfgang Guggemos**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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## **Table of Contents Maxnc Manual Control**

1. Understanding the eBook Maxnc Manual Control
  - The Rise of Digital Reading Maxnc Manual Control
  - Advantages of eBooks Over Traditional Books
2. Identifying Maxnc Manual Control
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Maxnc Manual Control
  - User-Friendly Interface
4. Exploring eBook Recommendations from Maxnc Manual Control
  - Personalized Recommendations
  - Maxnc Manual Control User Reviews and Ratings
  - Maxnc Manual Control and Bestseller Lists
5. Accessing Maxnc Manual Control Free and Paid eBooks

- Maxnc Manual Control Public Domain eBooks
- Maxnc Manual Control eBook Subscription Services
- Maxnc Manual Control Budget-Friendly Options
- 6. Navigating Maxnc Manual Control eBook Formats
  - ePub, PDF, MOBI, and More
  - Maxnc Manual Control Compatibility with Devices
  - Maxnc Manual Control Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Maxnc Manual Control
  - Highlighting and Note-Taking Maxnc Manual Control
  - Interactive Elements Maxnc Manual Control
- 8. Staying Engaged with Maxnc Manual Control
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Maxnc Manual Control
- 9. Balancing eBooks and Physical Books Maxnc Manual Control
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Maxnc Manual Control
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Maxnc Manual Control
  - Setting Reading Goals Maxnc Manual Control
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Maxnc Manual Control
  - Fact-Checking eBook Content of Maxnc Manual Control
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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