Disconnect timing chain housing at intake carmshaft housing but DO NOT remove from vehicle. Remove bolts attaching intake carmshaft housing to cylinder head bolts in reverse of tightening sequence. See Fig. 13. Remove carmshaft housing. Repeat procedure with exhaust carmshaft housing.

 Disconnect radiator inlet hose from coolant outlet and disconnect coolant temperature sensor contectors. Remove cylinder head boits in reverse order of tightening sequence. See Fig. 4. Remove cylinder head and easier. See CVLENDER HEAD under OVERHAUL.

#### Restallation:

## CAUTION: DO NOT use a thread tap to clean cylinder head bolt holes. Remove all fluids from bolt holes.

Clean threads of cylinder head bolts and bolt holes. Lightly cost bolt threads with engine oil. Install NEW gasket, ensuring all boles are aligned with cylinder block. Install cylinder head and tighten cylinder head bolts to specification in sequence. See TORQUE SPECIFICATIONS table. To complete installation, reverse removal procedure. See Fig. 4.

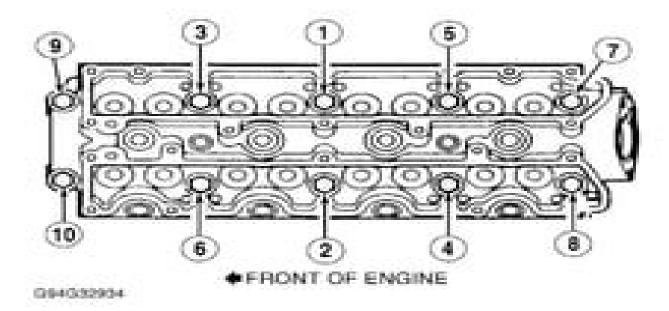


Fig. 4: Cylinder Head Bolt Tightening Sequence Courtesy of GENERAL MOTORS CORP.

#### FRONT COVER

# **Manual For A 99 Pontiac Grand Am**

**Puja Mehta** 

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