



Steering Wheel

1. Remove the covers (1).
2. Remove the steering wheel cap.
3. Remove the steering wheel mounting nut (2) and remove the steering wheel (3) with a steering wheel puller (Jaco No. ST500-0100).

(When reassembling)

Tightening torque	Steering wheel mounting nut	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)
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- (1) Nut (2) Steering Wheel

(Continued)

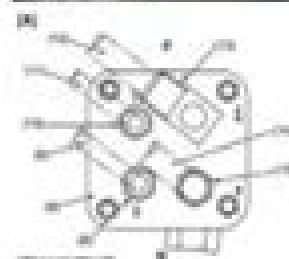


Motor Panel and Panel Under Cover

1. Open the motor panel (1) and disconnect the motor panel extractor (2) and four motor cables (3). Then remove the motor panel.
2. Remove the sponge.
3. Disconnect the combination switch connector (4), main switch connector (5), forward switch connector (7) and position lamp switch connector (8).
4. Remove the panel under cover (6).

- (1) Motor Panel (2) Motor Switch Connector
(3) Motor Power Connector (4) Power/ground Cable
(5) Motor Under Cable (6) Forward Switch Connector
(7) Forward Switch Connector (8) Position Lamp Switch Connector

(Continued)



Steering Wheel and Controller

1. Remove the accelerator wire (1) from the engine.
2. Turn over the fuel sensor power (2), and disconnect the grounding wire (3) and 12F connector (4) from the fuel tank.
3. Separate the PTO indicator relay (5) from the steering pillar (7).
4. Disconnect the power steering hoses from the steering controller (6).
5. Remove the steering pillar (7) with the steering controller (6).

(When reassembling)

- Connect the delivery hose (24) (25) to the L7 port (10).
- Connect the delivery hose (24) (25) to the RT port (8).
- Assemble the delivery hoses (24), delivery hoses LH (25) and delivery hoses RH (25) so that each hose becomes parallel to the hose port (10).
- Be sure to check the hose joints do not interfere to other parts.

Tightening torque	Delivery hose (RH) (25) mounting nut	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)
	Delivery hose LH (25) mounting nut	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)
	Charge hose (10) mounting nut	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)
	Delivery hose (24) mounting nut	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)
	Delivery hose (24) and power steering cable	M12 x 30 (2.0 ton) or M12 x 27 (2.0 ton) M12 x 27 (2.5 ton)

- (1) Accelerator Wire (2) Fuel Sensor Power
(3) Grounding Wire (4) 12F Connector
(5) PTO Indicator Relay (6) Steering Controller
(7) Steering Pillar (8) Fuel Hose (RT Port)
(9) Delivery Hose (10) Fuel Hose (LH Port)
(11) Fuel Hose (RH Port)
(12) Forward Switch Connector
(13) Forward Switch
(14) Fuel Hose

(Continued)

Panel Under Frame

1. Remove the fuel sensor (2).
2. Remove the wires (3) and cable (4), and pull up the panel under frame (5).

(When reassembling)

- When reassembling the panel under frame, tighten the two nuts (6) to insulation rubber (5).

- (1) Fuel Sensor Frame (2) Sensor
(3) Fuel Hose (4) Fuel Hose

(Continued)



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Kubota Kabushiki Kaisha



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