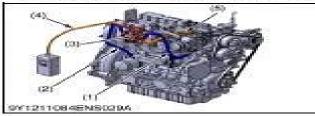
#### (2) External Components









#### Alternator, Starter and Others

- Remove the air cleaner and muffler and exhaust manifold (4).
- Remove the cooling fan (1), fan belt (2), oil separator (6), alternator (3) and starter (5),

#### (When reassembling)

Examine for cracks on the belt surface.

#### IMPORTANT

- After you assemble the fan belt, adjust the fan belt tension.
- Do not put the fan in the incorrect direction.

Tightening (orque	Exhaust manifold mounting nut	29.4 to 34.3 N m 3.00 to 3.49 kg/m 21.7 to 25.2 lb/ ft	
	ECU mounting screw	5,0 to 7,8 N·m 0,51 to 0,79 kg/m 3,7 to 5,7 lb/ ft	

- (1) Cooling Fam.
- (2) Fam Bolt
- (3) Alternator

- (4) Exhaust Manifold
- Starter
- Oil Separator

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#### Vapor Hose and Coolant Hose

#### CAUTION

- Close the LPG tank valve.
- In order to reduce the fuel pressure, do not remove the fuel hose at least 3 minutes after stopping the engine,
- · Vent the air of the water passage of vaporizer (3) after removing the coolant hose (1), (2),
- Disconnect the vapor hose (4).
- After drain the opplant, disconnect the coolant hose (1), (2).
- 3. Remove the vaporizer (3) (if necessary).

#### IMPORTANT

When disassembling the fuel system, make sure that the LPG tank valve is closed.

#### (When reassembling)

- Bleed the vaporizer after supplying coolant,
- (11) Cookint Hose
- (2) Coolant Hose
- (3) Vaportzion

- (4) Vapor Hose
- (5) LPG Lock Off Valve

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**Ingersoll-Rand Company** 

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