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REPAIR MANUAL ENGINE

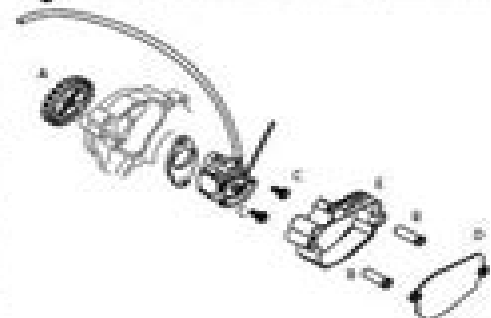


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Remove oil pump housing, intake flange and oil pump (separate lubrication).

- When dismantling the clutch cover additionally remove the bolt.



- Remove the oil pump wheel from the oil pump.
- Remove the cover from the oil pump housing.
- Remove the 1-bolt at the intake flange and then, move the intake flange upwards on the shaft.
- Push the 1-bolt out of the housing.

NOTE: The bolt at the intake flange can be unscrewed completely only as soon as the oil pump housing has been dismantled.

- Push the oil pump housing off the engine case and bring it always into position.
- Remove the 1-bolt and withdraw oil pump together with gasket from the engine case.
- Remove the bolt at the intake flange, and dismantle intake flange together with main valve housing.

Removing clutch and primary drive

- Loosen the 1-bolt in diagonal order so as to prevent jamming of the shaft due to the spring tension.
- Remove bolts, spring, nut, and springs.
- Take the pressure cap and the disc package out of the water clutch hub.
- Push the thrust bearings out of the main shaft.

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