



ICC-ESR		ESR 3014	ESR 4000	ESR 4027		ESR 3208	ESR 4057	ESR 2008
Tested temperatures								
Allowable Temperature Range	Minimum Base Material Temperature at Installation	32°F	14°F	14°F (32°F + for overhead and horizontal installation)		41°F	60°F	60°F
	Maximum Base Material Temperature at Installation	104°F	104°F	104°F		104°F	100°F	110°F
Conditioning Requirements	Base Material minimum that requires special conditioning	41°F	32°F	+ 32°F	+ 32°F	Overhead installation	50°F	60°F
	Temperature to which cartridge must be conditioned	41°F	32°F	41°F	60°F	50°F	70°F	80°F
Installation Times	Work time at 40°F	2 hours	1 hour	25 minutes		2 hours	2 hours	No published testing below 50°F
	Cure time at 40°F	24 hours**	4 hours	3.5 hours		48 hours	192 hours**	No published testing below 50°F

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Hilti Epoxy Cross Reference Guide

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