

## DISASSEMBLING ENGINE

Before disassembling the engine, be sure to completely drain the engine oil and cooling water.

### REMOVING THE OUTER PARTS

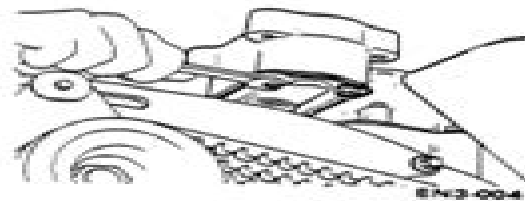
#### RIGHT SIDE OF ENGINE

##### Removing the water manifold

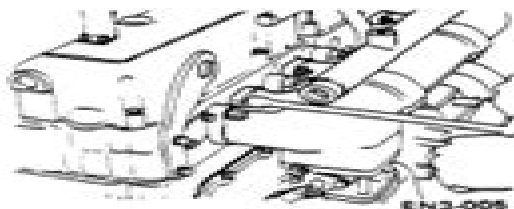
- 1) Remove the water pipe.
- 2) Remove the water pipe bracket.



- 3) Remove the bypass tube mounting bolts.

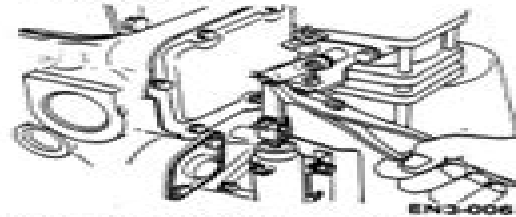


- 4) Remove the water manifold.

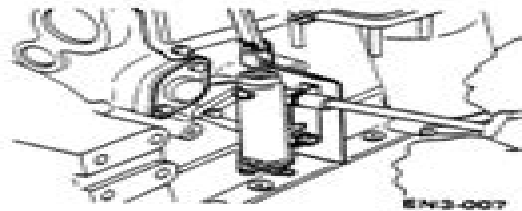


##### Removing the exhaust air cylinder and exhaust manifold

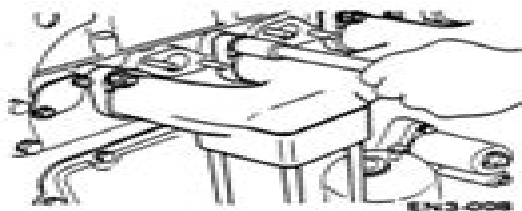
- 1) Remove the cotter pin and pull out the clevis pin.



- 2) Remove the exhaust air cylinder.

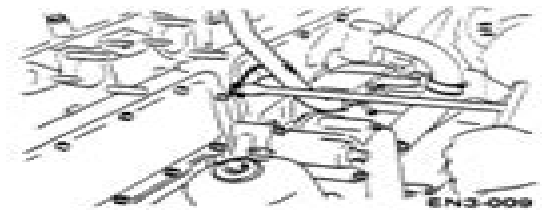


- 3) Remove the exhaust shutter.
- 4) Remove the exhaust air cylinder.
- 5) Remove the air cylinder mounting bracket.
- 6) Remove the exhaust manifold.

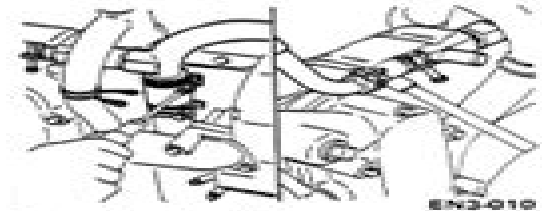


##### Removing the water bypass tube

- 1) Remove the water bypass tube mounting bolt.



- 2) Loosen the bypass tube hose clamps and pull out the tube.

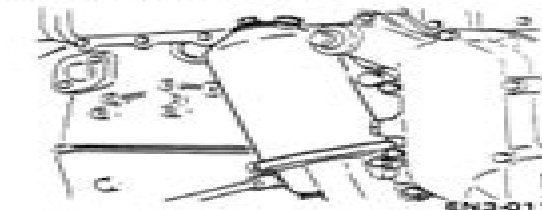


##### Removing the oil filter

Remove the oil filter.

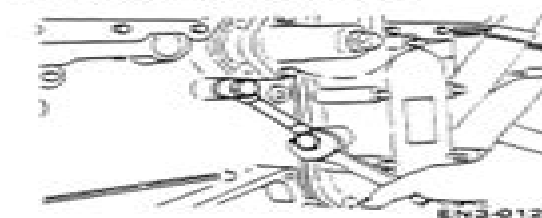
##### Note

Place a container to catch oil before removing the oil filter.



##### Removing the oil cooler and oil cooler bracket

- 1) Remove the water tube.



# Manual Engine Ne6

**Wenbin Ji**



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