

Fig. 3-141



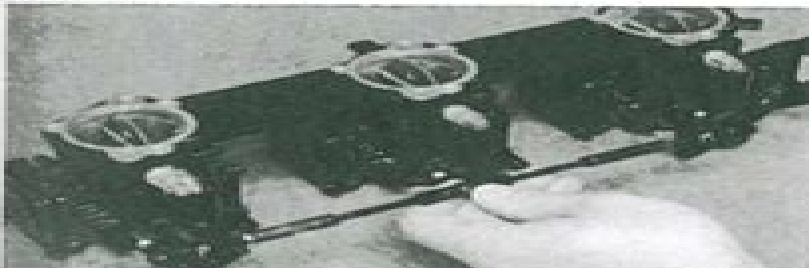
BB1560

13. Secure the carburetors to carburetor mounting plate using tapered machine screws and a new gasket for each carburetor. Tighten to 2.5 kg-m (18 ft-lb).

■ **NOTE:** The two corner tabs of the mounting plate must face away from the engine.

14. Connect the throttle linkage assembly.

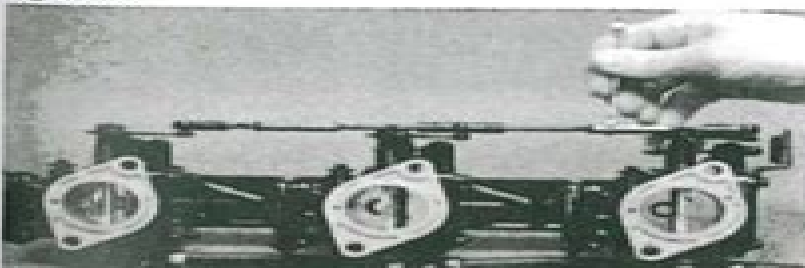
Fig. 3-142



BB1560

15. Synchronize the throttle valves. See Synchronizing Throttle Valves (Bench Method) in this section.

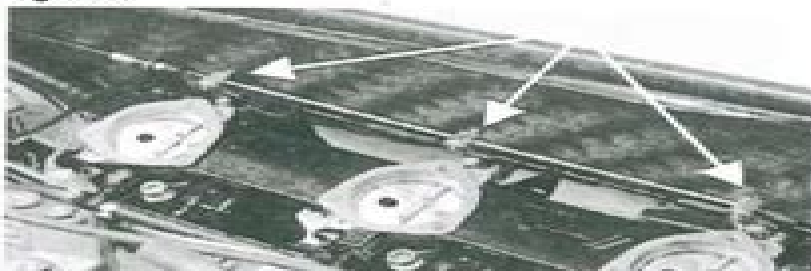
Fig. 3-143



BB1560

16. Synchronize the choke valves by adjusting the individual choke adjuster screws until all three valves close tightly into the venturi with the same amount of clearance. See Synchronizing Choke Valves (1000 cc) in this section.

Fig. 3-144



BB05A

Adjusting Carburetors

3

LOW-SPEED MIXTURE SCREWS

1. Carefully rotate each low-speed mixture screw clockwise until lightly seated; then rotate counterclockwise the specified number of turns (see Specifications) for an initial setting. Attach the Engine Flush Kit (p/n 0678-006). Start the engine, turn the water on, and allow the engine to reach normal operating temperature. Set the engine idle to the specified RPM out of the water (or to the specified RPM in the water). See Idle Stop Screw in this sub-section.
2. Rotate each low-speed mixture screw clockwise or counterclockwise until the engine idles smoothly and quickly responds to throttle lever movement.

■ **NOTE:** Rotating the mixture screws clockwise leans the mixture; rotating the mixture screws counterclockwise richens the mixture.

HIGH-SPEED MIXTURE SCREWS (770 cc)

1. Carefully rotate each high-speed mixture screw clockwise until lightly seated; then rotate counterclockwise the specified number of turns (see Specifications) for an initial setting.
2. Install the limiter caps with the tabs centered between the stops.

■ **NOTE:** Rotating the mixture screws clockwise leans the mixture; rotating the mixture screws counterclockwise richens the mixture.

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