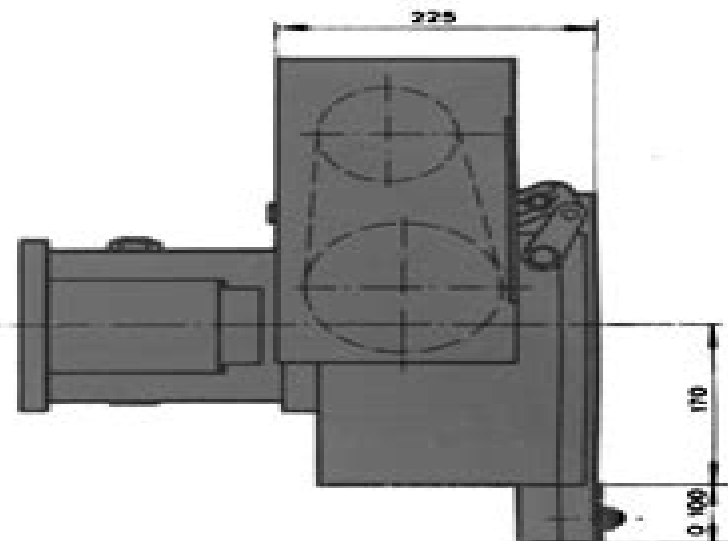
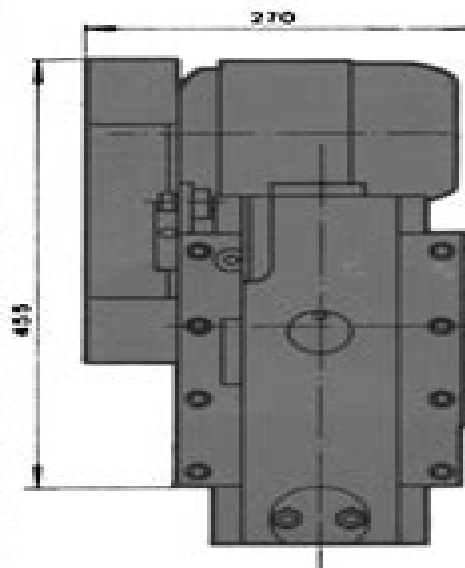
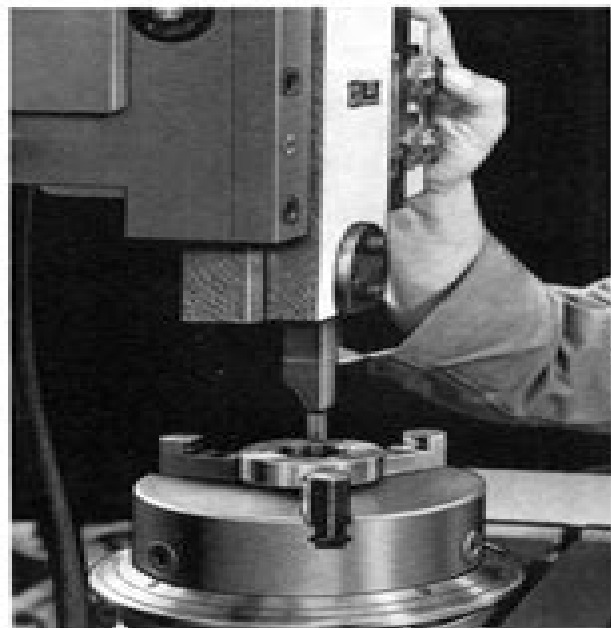




HON 25 SLOTTING ATTACHMENT

The attachment enables fine operations with the FNK 25 miller to be performed. It is intended, in particular, for finishing of sharp angles in shaped pre-machined holes. The head is equipped with a self-contained electric motor drive and with a transmission mechanism. The amount of tool stroke is adjustable.

Technical Data

Maximum stroke	mm	100
Number of drive steps		6
Number of double strokes	No./min.	50—280

BORING HEADS

The boring heads are used for boring precision-spaced holes. The following types of boring heads are supplied for the FNK 25 milling machine:

ON 24 2361 Pvh 19-25 2 M 10

This head is of a rigid and well balanced design, thus warranting machining to close limits of accuracy and perfect surface finish of the machined holes. Boring range is 19—25 mm, one division of the adjusting screw = 0.05 mm (0.002"). The head is fitted with a Morse 2 shank with an M 10 thread.

It is thus necessary to use the appertaining reducing collet for clamping it in position.

Supplied with each head are 2 high-speed steel tools, 1 tool fitted with an cemented carbide tip and a spanner for readjustment of the tool.

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