







- Drain the coolant and separate the engine from the vehicle. (See "(1) Separating Engine")
- Disconnect the radiator hose (3) and bypath hose (1) from the water pump.
- Unscrew the water pump mounting screws and remove the water pump assembly.
- 4. Remove the pump gear (6).
- Pull out the pump shaft (9) with the impeller (11).

MOTE

 Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the pasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

Tightening torque	Water Pump mounting screw	W6	5.9 to 7.8 N·m 0.6 to 0.8 kgf·m 4.3 to 5.6 ft·lbs
		MB	13.7 to 16.6 ti-m 1.4 to 1.9 kgf m 10.1 to 13.7 hi-bs

- C10. Byowth Hope:
- GD: Pump Cover
- (II) RadiatorHose
- (4) Pump-Case
- 050 Gaskert
- 060 Pump Gear
- (7) Washer
- OR OH Seal

- (3) Pump Shaft
- (10) Mechanical Seal
- (115 Impeller
- (12) O-ring
- (13) Gasket
- (14) Dowellin
- (15) Dowel Pin

(Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.
- (1) Matting King (Noeting Seat)
- (6) Coll Spring
- (2) Cup Casket (Cushion Ring)
- (7) Casing

CD: Seel Ring.

(iii) Cartridge

140 Belliows

(IE) Impeller Side

(S) Spring-Betainer

- C100 Gener Side

Thermostat

- Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "(1) Separating Engine")
- Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostal coversorew	5.9 N-m 0.6 kg/f-m 4.3 ft-Rin
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- (1) Thermostat Cover
- (2) Classical

(3) Thermostat.

Kubota T1770 Manual

Michael Seilmaier

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