



### Checking Valve Clearance

#### ■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover (1) and the glow plugs.
- Align the "TTC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "★" using a thickness gauge.
- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "TTC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No.1 piston comes to the overlap position.
- Check the following valve clearance marked with "☆" using a thickness gauge.

Cylinder No.	No.1	No.2	No.3
Intake valve	★	☆	★
Exhaust valve	★	★	☆

★: When No.1 piston is at the compression top dead center position.

☆: When No.1 piston is at the overlap position.

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory specification	0.145 to 0.185 mm 0.00571 to 0.00728 in.
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#### ■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) Cylinder Head Cover  
(2) "TTC" Mark  
(3) Alignment Mark

A: Gear Case Side

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# Kubota Gr 20service Manual

**I & T Shop Service**



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