

2. Seat or sprung linkage.
 3. Ball bracket tightness and fit with the ball.
- All of the above items should be checked before you remove the steering gear from the tractor.

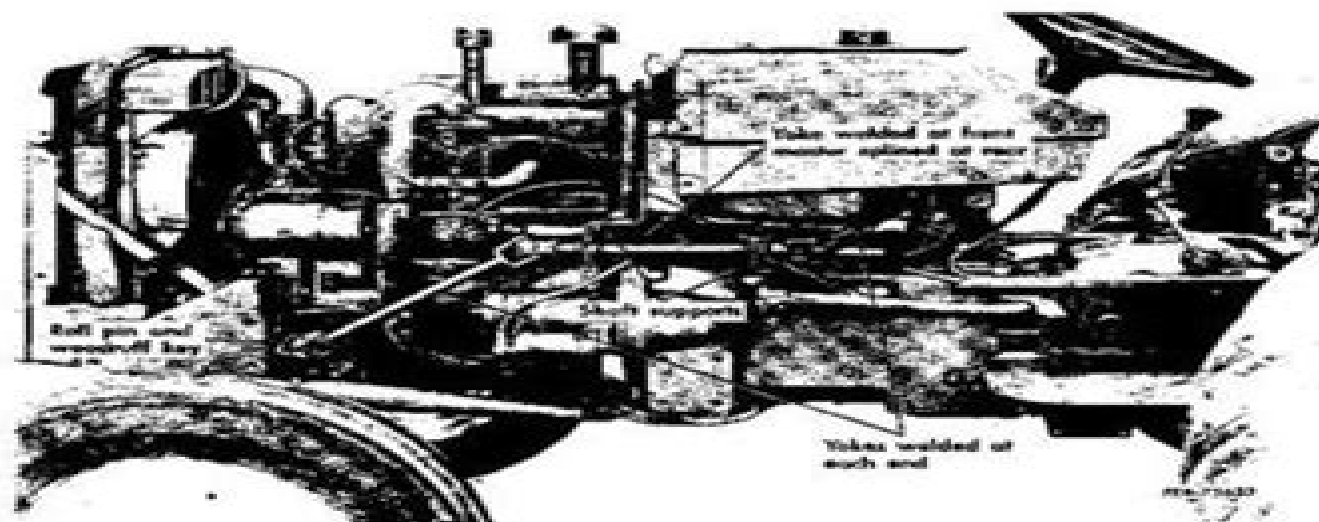
Disassembly, inspection and repair of the various parts follow, if your preliminary inspection indicates need for overhaul. For details, refer to the applicable listings on the contents page of this manual.

STEERING SHAFT SERVICE

The steering shaft on the 404 has three shafts and three knuckles and the 424 has four shafts and four knuckles. To service the shafts and knuckles proceed as follows:

1. Drive out the roll pin shown in Illust.
6. Remove the steering shaft supports and

remove the front part of the steering shaft from the tractor. To remove the rear part of the steering shaft, remove the roll pin in the rear knuckle and the snap ring (if used) on rear shaft.



Illust. 6. Steering shaft and supports, 424 shown, 404 similar.

International 424 Service Manual

H Kauffman



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