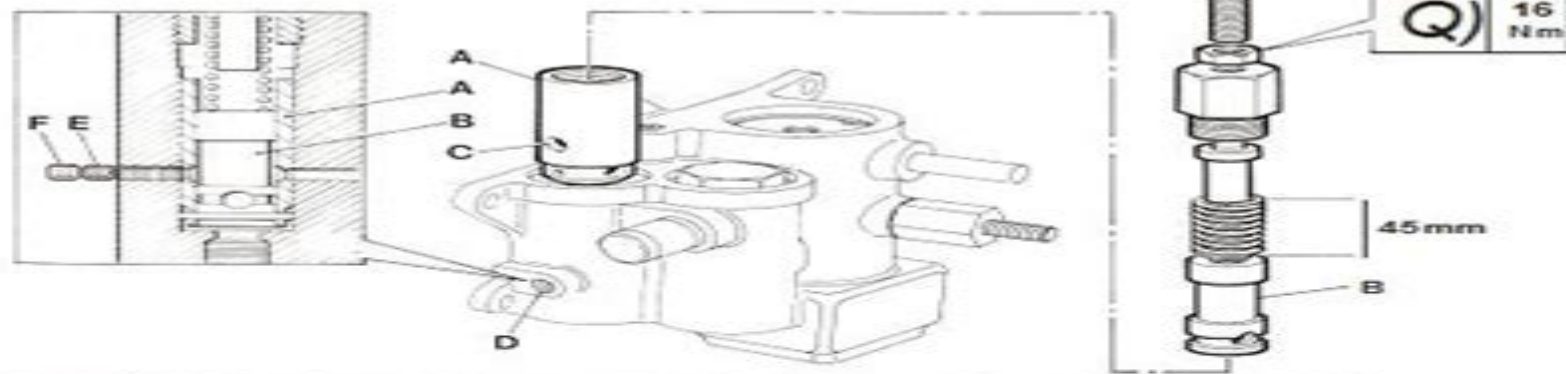


# Servo Valve



## Servo-Valve

- Removal and fitting of sleeve (A) is simplified using a piece of M14 threaded rod.
- Before assembly, ensure piston (B) is free from sharp edges and surface damage. Coat piston with Approved Oil. Ensure it slides freely in sleeve.
- Ensure chamfered hole (C) in sleeve (A) aligns with grub screw in hole (D) in housing.
- Secure sleeve (A) using W-point grub screw (E) and plain grub screw (F) in order shown.
- Piston must be inserted, cross drilled and first.
- Apply torque after setting the servo.

- Pour simplifier la dépose et la pose du manchon (A), utiliser une tige filetée M14.
- Avant le montage, vérifier si le piston (B) est exempt d'arêtes vives et de dégâts de surface. Enduire le piston d'huile homologuée. S'assurer qu'il coulisse librement dans le manchon.
- Assurer que le trou chanfreiné (C) du manchon (A) s'aligne avec le trou (D) de la vis sans tête dans le logement.
- Fixer le manchon (A) à l'aide de la vis sans tête à pointe W (E) et de la vis sans tête ordinaire (F) dans l'ordre indiqué.
- Le piston doit être introduit extrêmement percé en premier.
- Serrer au couple après avoir réglé le servo.

## Servoventil

- Der Aus- und Einbau der Hülse (A) wird durch eine Gewindestange M14 vereinfacht.
- Vor dem Zusammenbau sicherstellen, dass Kolben (B) keine scharfen Kanten und Oberflächenschäden aufweist. Kolben mit einem zugelassenen Öl schmieren und sicherstellen, dass er sich frei in der Hülse bewegt.
- Sicherstellen, dass das Loch (C) in der Hülse (A) am Gewindestiftloch (D) im Gehäuse ausgerichtet ist.
- Hülse (A) mit den beiden Gewindestiften (E) in der gezeigten Reihenfolge (F) befestigen.
- Kolben mit dem Ende mit Überbohrung zuerst einbauen.
- Nach der Servoeinstellung festziehen.

## Servovalvola

- Per facilitare lo smontaggio ed il montaggio del manicotto (A), usare un pezzo di asse filettato M14.
- Prima dell'assemblaggio accertarsi che il pistone (B) non abbia bordi taglienti o graffi superficiali. Spalmare il pistone con olio consigliato. Accertarsi che scorra liberamente nel manicotto.
- Accertarsi che il foro (C) a spigolo smussato nel manicotto (A) sia allineato con il foro della vite senza testa (D) nel corpo della servovalvola.
- Fissare il manicotto (A) usando una vite senza testa appuntita (E) ed una vite senza testa normale (F) nell'ordine indicato.
- Il pistone deve venire inserito con l'estremità col foro trasversale per prima.
- Applicare una coppia torcente dopo aver regolato la servovalvola.

## Servo-Kiep

- Verwijdering en monteren van mof (A) wordt gemakkelijker als een staafje met M14 schroefdraad wordt gebruikt.
- Voordat de opbouw begint moet ervoor worden gezorgd dat zuiger (B) geen scherpe randjes of andere beschadiging van het oppervlak vertoont. Smeer de zuiger in met de goedgekeurde olie. Zorg ervoor dat de zuiger gemakkelijk in de mof glijdt.
- Zorg ervoor dat gat (C) in de mof (A) precies in lijn komt met steelgrootgat (D) in het huis.
- Bevestig mof (A) met gepunte stelschroef (E) en gewone stelschroef (F) in de getoonde volgorde.
- De zuiger met het kruisgewijs doorboorde eind naar voren wordt ingestoken.
- Aanzetten met voorgeschreven moment na afstellen van de servo.

## Servoventil

- Bortagning och montering av hylsan (A) utförs enklast med hjälp av en stycke M14 skruvstift.
- För hopsättning skall man se till att kolven (B) är fri från skarpa kanter och ytskador. Bstryk kolven med godkänd olja. Se till att den glider fritt i hylsan.
- Se till att det avfasade hålet (C) i hylsan (A) är i linje med stålåkruthålet (D) i huset.
- Fast hylsan (A) med hjälp av W-spetsstiftsskruv (E) och vanlig stiftsskruv (F) i ordning enligt bilden.
- Kolven skall sättas in med den tvärborrade änden först.
- Om fast efter inställning av servon.

# Hydrovane 178 Air Compressor Manual

**G Thomas**



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