Replace the starter motor.

16.4.27 Checking the freewheel



- Insert freewheel gear into the freewheel hub by turning the freewheel gear clockwise; do not wedge!
- Check the locking action of the freewheel gear.
 - If the freewheel gear does not turn clockwise or if it does not lock counterclockwise:
 - Replace the freewheel.

16.5 Assembling the engine

16.5.1 Installing the crankshaft



- Oil the bearing.
- Slide crankshaft into the bearing seat.

16.5.2 Installing the balancer shaft



Mount special tool •.

Mounting sleeve (90129005000) (* p. 194)



Mount balancer shaft @ with the bearing.



Info.

If necessary, heat the engine case.

- Position the retaining bracket.
- Mount and tighten screw •.

Guideline

Screw, bearing retainer M6 12 Nm Loctite® 243TM (8.9 lbf ft)

Remove the special tool.

Mounting sleeve (90129005000) (* p. 194)

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Lei Shi

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