

#### ENGINE REASSEMBLY

#### CR 65 2012





#### Refitting the primary drive sprocket

WARNING: Before fitting the primary drive sprocket it is necessary to degrease the cone.

- Degrease the crankshaft thread and smear some Loxeal 100 HSP.
- Fit a new thrust washer and the hexagon nut.
- Place the retaining tool for the primary drive sprocket and tighten the hexagon nut to 100 Nm.
- Remove the retaining tool.





#### Refitting the starting coupling, kick start pedal pre-load

- Fit the starting coupling (1) as shown in the kick start pedal shaft picture.
- Pre-load the kick start pedal shaft counterclockwise and engage the starting coupling on the stopping plate (a high pre-load is not necessary).
- Oil the sliding points, fit the thrust washer (2) and the spring (3) of the starting coupling with the small diameter faced to the coupling.

# **Husqvarna 65 Service Manual**

**Minjie Lin** 

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