# II. SERVICE INFORMATION

#### HONDA BF50-BF5A

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#### 1. GENERAL SAFETY

Pay attention to these symbols and their meanings:

A 15 A 15 A 15 Indicates a strong possibility of severe personal injury or loss of life if instructions are not followed.

CAUTION: Indicates a possibility of personal injury or equipment damage if instructions are not followed.

- If the motor must be running to do some work, make sure the area is well ventilated. Never run the engine in a closed area. The exhaust contains poisonous carbon monoxide gas.
- Gasoline is extremely flammable and is explosive under certain conditions. Do not smoke or allow flames or sparks in your working area.

#### CAUTION:

- Keep away from rotating or hot parts and spark plug wires when the engine is run with the cover off.
- . Make sure the water level is above the anti-carritation plate when testing the unit in a tank, otherwise the pump will be damaged and the engine will overheat.

#### 2. SERVICE RULES

- 1. Use genuine Honda or Honda-recommended parts and lubricants or their equivalents. Parts that do not meet Honda's design specifications may damage the unit.
- Use the special tools designed for the product.
- 3. Install new gaskets, O-rings, etc. when reassembling.
- 4. When torquing bots or nuts, begin with larger-diameter or inner bots first and tighten to the specified torque diagonally. unless a particular sequence is specified.
- 5. Clean parts in cleaning solvent upon disassembly. Lubricate any stiding surfaces before reassembly.
- 6. After reassembly, check all parts for proper installation and operation.
- Follow the instructions represented by these symbols when they are used:







#### 3. SERIAL NUMBER LOCATION



The serial number is stamped on the identification plate attached to the swivel case. Refer to the serial number when ordering parts or making technical inquiries.

# **Honda Bf5 2015 Service Manual**

**Rosina Ehmann** 

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