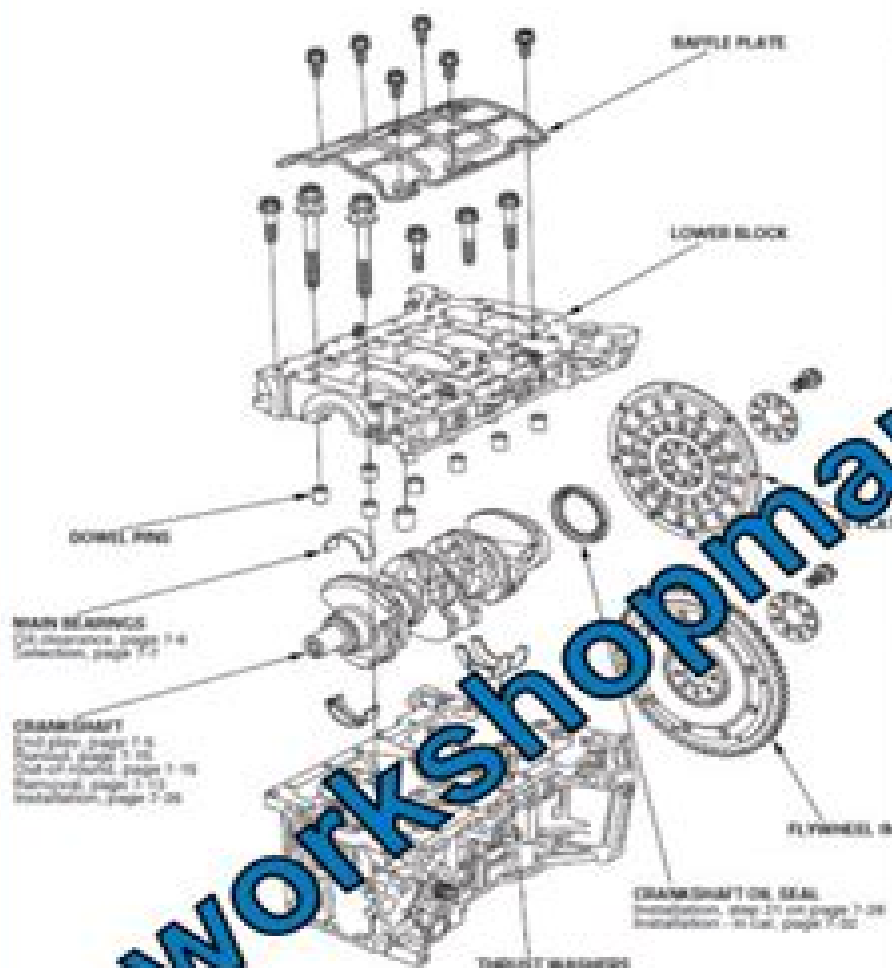


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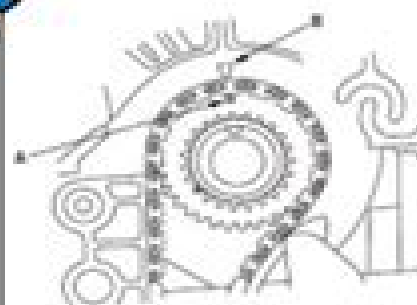
Cylinder Head Installation

Install the cylinder head in the reverse order of removal.

1. Clean the cylinder head and block surfaces.
2. Install the new cylinder head gasket (A) and dowel pins (B) on the engine block. Always use a new cylinder head gasket.



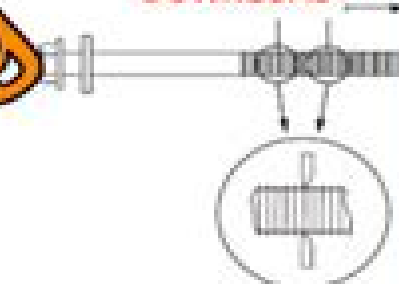
3. Turn the crankshaft to top dead center (TDC). Align the TDC mark (A) on the crankshaft sprocket with the pointer (B) on the engine block.



4. Install the cylinder head on the block.

5. Measure point A as

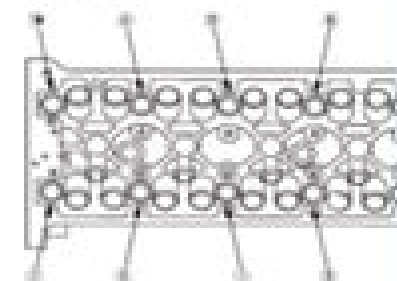
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6. If either diameter is less than 10.8 mm (0.4 in.), replace the cylinder head bolt.

7. Apply new engine oil to the bolt threads of all the cylinder head bolts.

8. Tighten the cylinder head bolts in sequence 20 Nm (14.3 lbf ft), 20 lbf ft. Use a beam type torque wrench. When using a preset type wrench, be sure to tighten slowly and do not overtighten. If a bolt makes any noise when torquing it, loosen the bolt and retighten it in the first step.



Honda B18b Workshp Manual

R. M. Jex



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