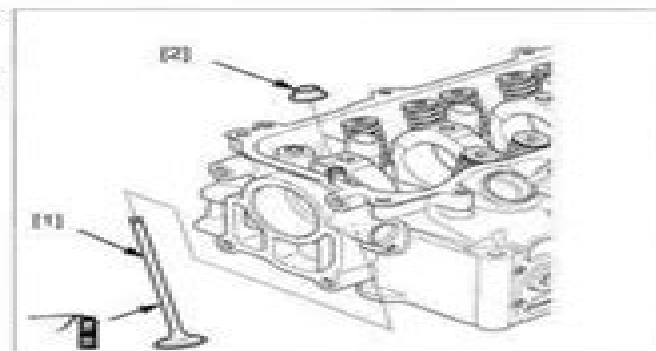


ASSEMBLY

Apply molybdenum disulfide oil to the valve stem sliding surface, and insert the valve [1] into the valve guide. Check that the valve moves up and down smoothly.

- Do not confuse the intake valve and the exhaust valve on assembly.

Install the valve spring seat [2].



Apply engine oil to the inner wall of a new valve stem seal [1].

- Note that valve stem seal A (intake side) [2] has the white spring [3] and valve stem seal B (exhaust side) [4] has the black spring [5]. Do not confuse them on assembly.

Set the valve stem seal in the special tool, and push it straight into the valve guide by hand.

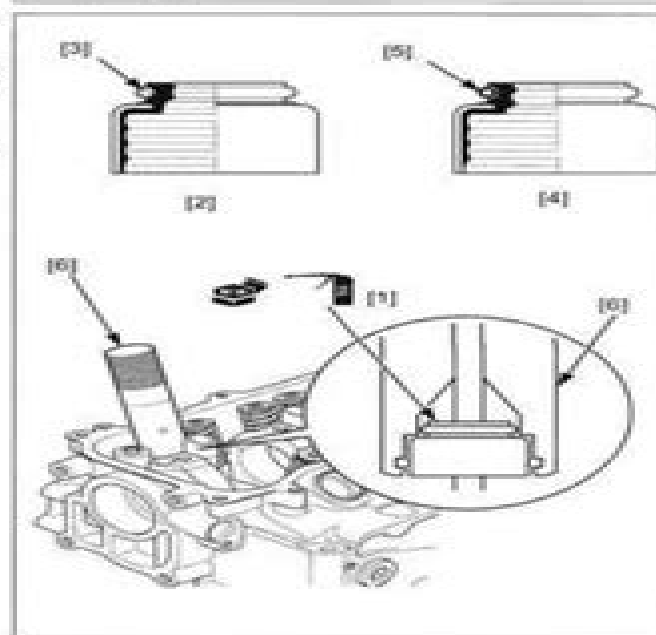
TOOL:

Stem seal driver [6]

07PAD-0010000

NOTE:

- Use the 5.5 mm side of special tool.



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