

HONDA OUTBOARD MOTOR BF20A · BF25A

SHOP MANUAL NEWS PAGE 1 OF 2

Power Equipment

News No.
PFP-028

Issue Date
September '94

SOME PARTS OF CHANGES

Applicable Information	Publication No.
BF20A · BF25A	882V700

CHANGE LOCATIONS

P.12-21

8. BACKLASH ADJUSTMENT

• FORWARD GEAR

BEFORE MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

P.12-22

• REVERSE GEAR

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

AFTER MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43^{*1}}{25^{*1}}$$

*1 The pinion gear radius of pitch circle

*2 The special tool (07MCLJ-00101000) lever length

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

Service limit	0.30 mm (0.012 in)
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- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43}{25}$$

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

Service limit	0.40 mm (0.016 in)
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R Sanford



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Honda Service Manual Honda Giken Kōgyō Kabushiki Kaisha,1994 **Honda Common Service Manual** American Honda Motor Company,1990 Honda Service Manual 85-90 CR500R ,1989 *Honda CBF125 Service and Repair Manual, 2009 to 2011* Phil Mather,2012-01 CBF125M 124cc 09 11 **Honda Service Manual 88 ZB50** ,1987 Honda Service Manual 85-87 NB50 Aero 50 ,1986 *Honda Service Manual 89-90 CB400F, CB-1* ,1989 **Honda Service Manual 85-88 CH80 Elite** ,1987 Honda Service Manual 86-88,90 XR200R ,1989 Honda Service Manual 90 TRX200 ,1990
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