

Remove the mainshaft bearing [1] from the left crankcase using the special tools.

**TOOLS:**

- [2] Bearing remover set, 12 mm 07936-1660101
- Bearing remover shaft, 12 mm 07936-1660120
- Bearing remover head, 12 mm 07936-1660110
- [3] Remover weight 07741-0010201

**U.S.A. TOOLS:**

- Bearing remover, 12 mm 07936-166010A
- Remover handle 07936-3710100
- Remover weight 07936-371020A

Drive new bearings into the crankcase with their marked side facing up until they are fully seated, using the special tools.

**TOOLS:**

**Right crankcase mainshaft bearing:**

- Driver 07749-0010000
- Attachment, 37 x 40 mm 07746-0010200
- Pilot, 17 mm 07746-0040400

**Right crankcase countershaft bearing:**

- Driver 07749-0010000
- Attachment, 32 x 35 mm 07746-0010100
- Pilot, 12 mm 07746-0040200

**[1] Left crankcase mainshaft bearing:**

- [2] Driver 07749-0010000
- [3] Attachment, 28 x 30 mm 07946-1870100
- [4] Pilot, 12 mm 07746-0040200

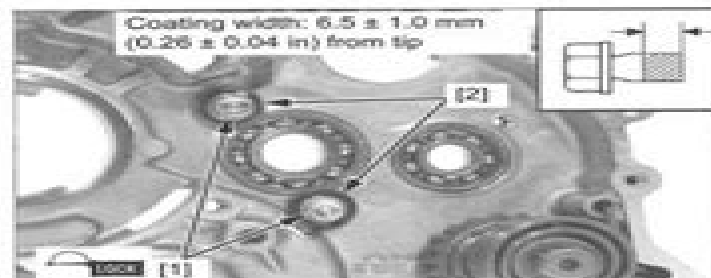
**Left crankcase countershaft bearing:**

- Driver 07749-0010000
- Attachment, 37 x 40 mm 07746-0010200
- Pilot, 17 mm 07746-0040400

Apply locking agent (Three Bond 1322 or equivalent) to the mainshaft bearing set plate bolt [1] threads as specified.

Install the mainshaft bearing set plates [2] and bolts to the right crankcase and tighten the bolts.

Install the crankshaft (page 12-9).



# Honda 110 Manual

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