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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Clutch position sensor to clutch booster. Clutch riding adhesive, Lubrite 271	75421.25-N-1008-010 75421.45-P-1008-029
4	Remove clutch position sensor (828) with intermediate flange (4)	(A) Installation: Replace sealing ring (3) and grease 1023.	
5	Remove clutch position sensor (828) from intermediate flange (4)	(A) Installation: Replace sealing ring (3) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu assisted under: • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch"	
9	End actiVEM and disconnect diagnostic system		

828 Clutch position sensor

# Manual De Mercedes Benz Actros

**JG Myers**



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provides an overview of the technology that goes into modern commercial vehicles Starting from the customer s fundamental  
requirements the characteristics and systems that define the design of the vehicles are presented knowledgeably in a series  
of articles each of which can be read and studied on their own This volume Electrical Systems and Mechatronics offers an  
introduction to the mechatronics in a commercial vehicle The electrical and electronic systems are presented up to and  
including the advanced driver assistance systems The compressed air system and the commercial vehicle brake are explained  
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**Design** Michael Hilgers,2025-08-22 The aim of this work consisting of 9 individual self contained booklets is to describe

commercial vehicle technology in a concise and illustrative way Compact and easy to understand it provides an overview of the technology that goes into modern commercial vehicles Content of this volume This volume Transmissions and Drivetrain Design begins with an explanation of how driving resistance and the engine characteristics factor into the configuration of the transmission and transmission ratios The transmission and its associated assemblies are presented in detail providing a clear understanding for training and practical applications Other components of the drivetrain such as the propeller shaft the clutch and the retarder are also discussed

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