



Motor Diesel

CARACTERÍSTICAS

Generalidades

Motor diesel de cuatro tiempos de inyección directa a alta presión y rampa común, 4 cilindros en línea, dispuesto longitudinalmente encima del eje delantero. Culata 16 válvulas de aleación de aluminio. Distribución por doble eje de levas en cabeza. La cadena de distribución une el cigüeñal al eje de levas de escape que le transmite el movimiento al eje de levas de admisión por medio de un engranaje. Admisión con turbocompresor de geometría variable e intercambiador térmico aire/aire.

Denominación comercial	C200 CDI	C220 CDI
Código/tipo reglamentario motor	646.962/963	646.962/963
Número de cilindros	4	4
Diámetro x carrera (mm)	88 x 86,3	88 x 86,3
Relación de compresión	18,1	18,1
Cilindrada (cm³)	2 148	2 148
Potencia máx. (kW C.E.E.)	85	105
Potencia máx. (cv DIN)	116	143
Régimen de potencia máx. (rpm)	4 200	4 200
Par máx. (daNm)	27	34
Régimen de par nominal (rpm)	1 400 a 2800	2 000
Sistema de inyección	Directa con rampa común	Directa con rampa común
Régimen máximo	4 600	4 600

Culata

Culata de 16 válvulas de aleación de aluminio con asientos y guías de válvulas montadas a presión.

Apoyos de eje de levas mecanizados en un cárter atomillado en la culata.

Culata y cárter de tapas de apoyos de aleación de aluminio.

Altura de la culata "H" (fig. 1):

- culata nueva: 126,85 a 127,15 mm.
- altura mínima después mecanizado: 126,65 mm.

APOYOS DE EJE DE LEVAS

Markado de los apoyos de eje de levas (fig. 2):



Debido a los nombres originales en alemán, (admisión = Einlass; Escape = Auslass) el marcado de las tapas de apoyos está invertido (E = admisión; A = escape). Tener cuidado de no invertir las tapas de apoyo.

- sobre el eje de levas de admisión, comenzando por la parte delantera, de E1 a E5.
- sobre el eje de levas de escape, comenzando por la parte delantera, de A1 a A5.

TORNILLOS DE CULATA

10 tornillos Torx macho.

Longitud bajo la cabeza (L) (fig. 3):

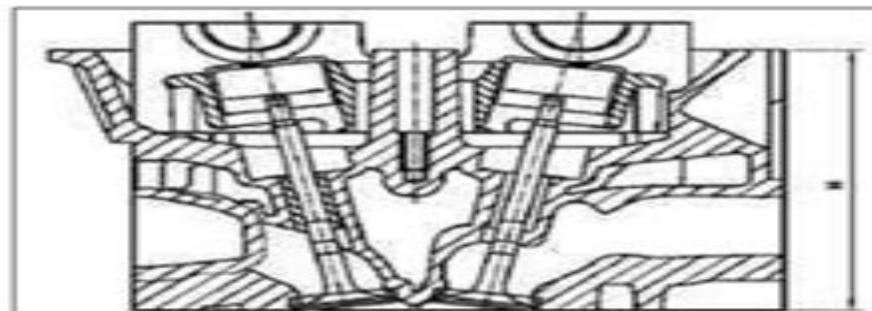


FIG. 1

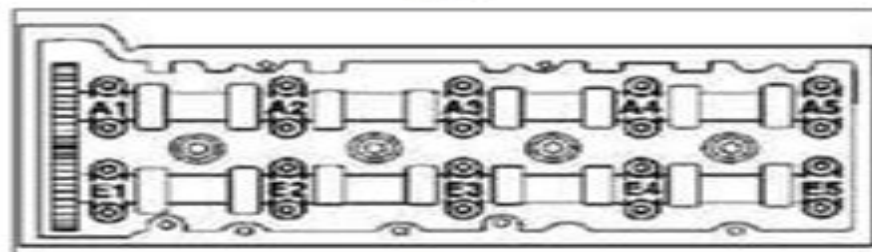


FIG. 2

- tornillo nuevo: 102 mm.
- tornillo a sustituir: 104 mm.



FIG. 3

Diámetro de la rosca: M12.

Antes del montaje, los tornillos deben ser cepillados y untados con aceite motor en rosas y cabezas.

Orden de apriete: en espiral comenzando por los tornillos centrales.



No reutilizar tornillos cuya longitud bajo la cabeza sea superior a 104 mm.

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