move the bolt (A, Figure 134) securing freeimpressor cable bracket to the hand crankens cover. Remove the cable the clip (B, Figure 134) and remove the end from the decompressor lever on the case cover (C, Figure 134).

more the bolts securing the right-hand case cover (Figure 115) and remove the gasket and 2 locating dowels.

compact the screws (Figure 114) accurring filter roser cover and remove the cover neer a copper washer (or copper penny) arily with the primary drive gear behind filter rosse and the clurch outer housing, if keep the oil rosse from turning during i step.

move the nut and lockwaster (Figure curing the oil rotor bousing in place, if the bousing.

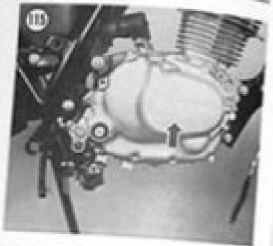
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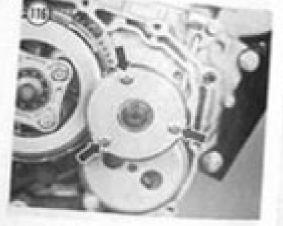
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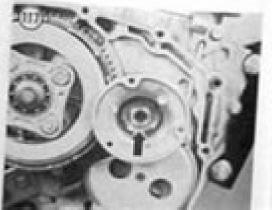
over the holts (Figure 118) socuring one pear cover and remove the cover, over the oil pump drove pear (Figure

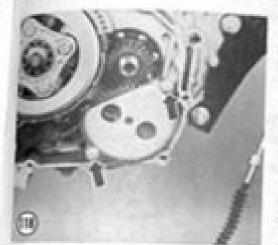
the the screws (Figure 136) securing mp hody assembly and restore the

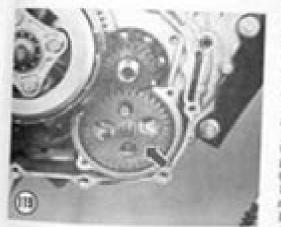


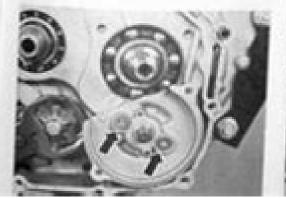












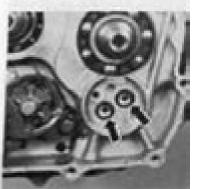


Disassentily/Inspection/Assenti

Refer to Figure 122 for this per L. Inspect the pump body for ex-

- 2. Remove the goar shaft (Figure
- Remove the Philips screws securing the pump cover to the remove the cover.
- Remove the inner and outer re both parts for scratches and abrass both parts if evidence of this is for
- If damaged, remove the pasket.
 Clean all purts in solvent and dry. Cost all purts with fresh engin
- 2. Import the condition of the drive gran. Replace the drive gran are damaged or any are missing.
- Install the inner and outer re pump body.
- Measure the clearance between runor sip and the outer rotor as sho-126. If the clearance is 0.2 mm it greater, replace the worn part.
- 10. Measure the clearance between rotor and the oil pump body with gauge (Figure 127). If the elescance (0.018 in.) or greater, replace the w 11. Install a new gasket of the or removed.
- removed.

 12. Install the cover and screws in the screws security.



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Huangqi Zhang

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