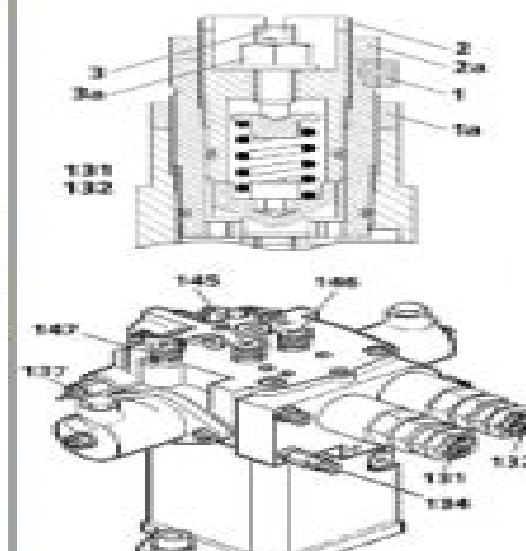


Test	Unit	Nominal value	Test point	Actual value	Value after adjust.	View Notes
12 Swing motor.						
Secondary pressures						
• Max. adjustm. $P_{max}$ Swing right (valve 131)	bar	$260^{+10}$	145	<input type="text"/>	<input type="text"/>	Read $P_{max}$ while countering Adjustment via screws 1
Swing left (valve 132)	bar	$260^{+10}$	146	<input type="text"/>	<input type="text"/>	
• Basic adjustm. $P_{br}$ Swing right (valve 131)	bar	$120^{+5}$	145	<input type="text"/>	<input type="text"/>	Read $P_{br}$ during deceleration without countering
Swing left (valve 132)	bar	$120^{+5}$	146	<input type="text"/>	<input type="text"/>	
• Characteristic $P_{sek} = P_{gap}$ (Not to be checked or readjusted under normal circumstances) Screw in PRT valve 134 for the duration of the test. Adjust servo pressure $P_{st}$ via joystick to...	bar	$14 \pm 0.5$	147	<input type="text"/>	<input type="text"/>	
Then adjust screw 3 of valves 131/132 so to have secondary pressure...	bar	$210^{+10}$	145	<input type="text"/>	<input type="text"/>	
Swing right (valve 131) =	bar	$210^{+10}$	146	<input type="text"/>	<input type="text"/>	
Swing left (valve 132) =	bar	$210^{+10}$	146	<input type="text"/>	<input type="text"/>	
Torque control character (adjustment at valve 137) Adjust servo pressure $P_{st}$ via joystick to...	bar	$10 \pm 0.5$	147	<input type="text"/>	<input type="text"/>	
• Then adjust the TC valve so to have high pressure =	bar	$105 \pm 10$	145/ 146	<input type="text"/>	<input type="text"/>	
Working pressure $P_{nc}$ (primary pressure) (adjustment at valve 134)						
• Swing right	bar	$240^{+10}$	145	<input type="text"/>	<input type="text"/>	
• Swing left	bar	$240^{+10}$	146	<input type="text"/>	<input type="text"/>	



# Liebherr R914c R924c Tracked Excavator Service Manual

**AN Whitehead**



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