

Pressure valves to be set and pressure adjustments

- 131 Secondary pressure relief valve / swing right
 132 Secondary pressure relief valve / swing left
 Three different adjustments can be set on these valves:
 - the minimum secondary pressure P_{br}
 - the maximum secondary pressure P_{max}
 - the position of the characteristic (I) $P_{sek} = f(pst)$ *
- 133 Spool valve / Swing
 P_{br} the servo pressure at function begin of swing can be changed by adding or removing shims inside the regulators covers. *
- 134 Pressure relief valve / servo pressure swing
 This valve limits the servo pressure swing (left or right) P_{st} and thus the working pressure swing P_{TC} given by the torque control regulator.
- 137 Torque control valve
 Via this valve the characteristic curve (II) $P_{TC} = f(P_{st})$ can be set (shifted up or down). A high pressure is set for a given servo press. value (As an ex. 200 bar at $P_{st} = 16$ bar)

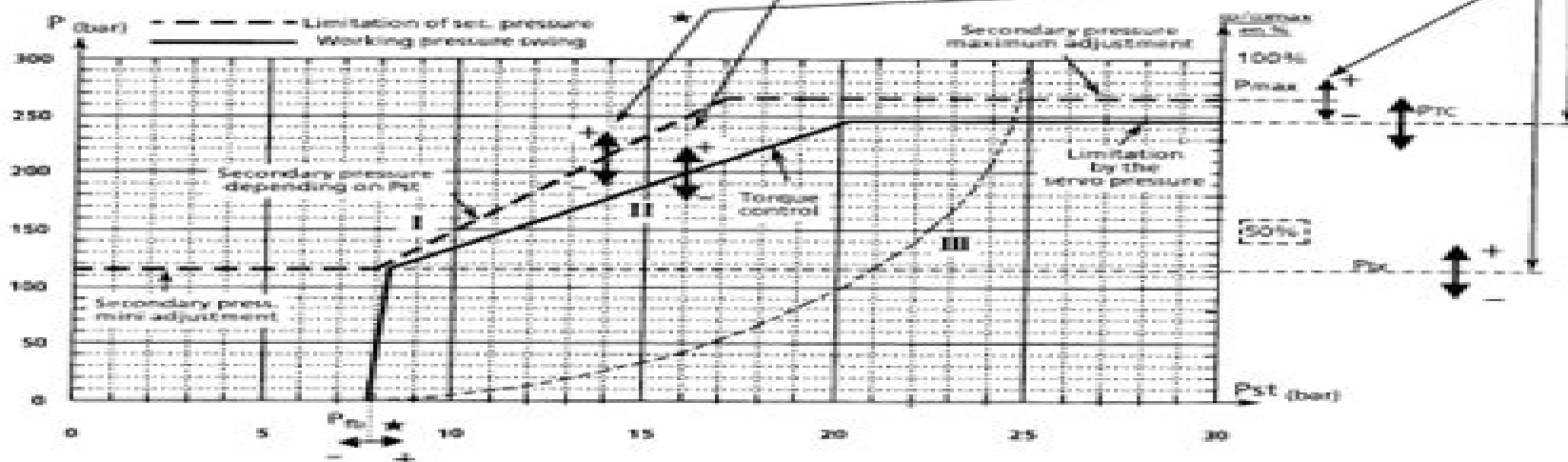
Test points

- 145, 146 Test points for working press. (P_{max} , P_{TC} , P_{br} ,)
 147 Test point for servo control pressure P_{st}

Adjustment values

Refer to the pages "Adjustment check list" of the chapter 6 - Hydraulic system.

- * Should under normal circumstances be neither checked nor readjusted.



- (I) $P_{sek} = f(P_{st})$
 (II) $P_{TC} = f(P_{st})$
 (III) $Q/Q_{max} = f(P_{st})$

Variation of secondary pressure with servo control pressure swing
 Variation of working pressure with servo control pressure swing
 Variation of oil flow in motor (swing RPM) with servo control pressure swing

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CH Cherryholmes

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the CH Cherryholmes text.

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