

CAUTION

Do not damage the seals during installation.

2. Carefully slide the wheel or hub onto the spindle. Install the outer bearing cone.

3. Install the castle nut. Tighten the castle nut to 200 N.m (150 lb_f ft) while the wheel is rotated. Loosen the nut to less than 27 N.m (20 lb_f ft). Tighten the nut to 34 N.m (25 lb_f ft). If the cotter pin can not be installed with the nut tightened to 34 N.m (25 lb_f ft), tighten the castle nut until the cotter pin can be installed. Install the cotter pin.

4. Repeat the procedure for the other wheel.

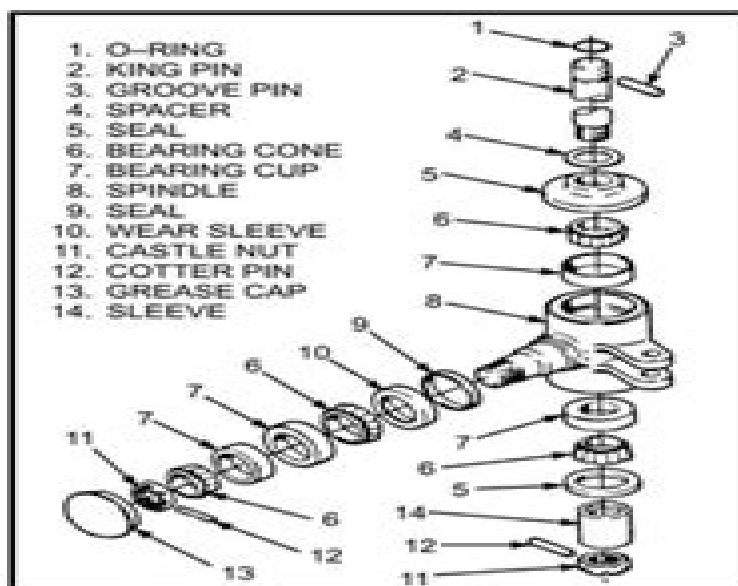


FIGURE 3. SPINDLE ASSEMBLY

SPINDLES, BEARINGS AND TIE RODS

Removal (See FIGURE 3.)

Remove the wheel or hub from the steering axle spindle. Remove the pin to disconnect the tie rod from the spindle. Remove the cotter pin and the castle nut from the bottom of the king pin. Use a driver to remove the king pin. Remove the sleeve and then the spindle from

the axle. Use a driver to remove the bearings and seals from the spindle.

NOTE: Dirt and corrosion can make the spacer difficult to remove from the steering axle frame. A machined space is made in the top of the spacer so that the spacer can be removed with a bearing puller.

Installation (See FIGURE 2., FIGURE 3.)

1. Use new bearings and seals. Apply grease to the bearings and king pin as they are installed in the axle. Install the bearings in the spindle. Install the seals in the correct position. Align the spindle in the axle and install the king pin. Make sure a new O-ring is installed at the top of the king pin. Install the sleeve on the bottom of the king pin. Install the castle nut and tighten it to 90 N.m (66 lb_f ft). Loosen the castle nut to less than 34 N.m (25 lb_f ft). Tighten the nut to 34 N.m (25 lb_f ft). If the cotter pin can not be installed with the nut tightened to 34 N.m (25 lb_f ft), tighten the castle nut until the cotter pin can be installed. Install the cotter pin.

2. Connect the tie rods. Make sure the Belleville washers are installed on both sides of the bushings.

3. Install the wheels or hubs. See the section WHEELS AND HUBS for the proper installation procedure. On the H/J2.00-3.20XM (H/J40-65XM), tighten the wheel nuts to 237 to 305 N.m (175 to 225 lb_f ft). On the J1.25-1.75XL (J25-35XL) and the J2.00-3.00XL (J40-60XL), tighten the wheel nuts to 155 N.m (115 lb_f ft).

STEERING CYLINDER

Removal And Disassembly (See FIGURE 4.)

NOTE: The end caps of the steering cylinder are held in the shell by the cylinder mount capscrews. To prevent oil leaks at the caps, hold the caps on the shell during removal.

1. Disconnect the hydraulic lines at the steering cylinder. Install caps in the fittings on the cylinders and put caps on the hydraulic lines.

2. Remove the snap rings from the pins in the tie rods. Remove the pins.

3. Remove the capscrews or nuts and bolts that fasten the cylinder to the axle frame. Hold the end caps on the shell and remove the steering cylinder.

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Hyster Service Manual: Spacesaver S60B, S70B, S80B, S100B and Challenger H60C, H70C, H80C, H100C, H120C (fork Lift Trucks). Hyster Company,1975

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