



As represented by

**GARDNER MARINE DIESELS LIMITED**

# 6LXB



## Specification

1275hp@1500rpm  
1506hp@1650rpm  
(Other ratings available on request)

Bore – 120.65mm (4.75 in)  
Stroke – 152.4mm (6 in)  
Aspiration – Natural  
Capacity – 10.45 Litres  
Configuration – 6 cylinders in-line

## Marine Propulsion Diesel Engines:

This outstanding six cylinder 10.45 litre engine offers the greatest degree of efficiency, durability and refinement.

The specific fuel consumption rate of the engine when directly coupled to the dynamometer is the remarkably low value of 0.170 Buper h.p./p.hour which represents an overall thermal efficiency of no less than 39.75%. If the engine is operated slightly below maximum torque, it does attain over 40% thermal efficiency.

The engine is designed for use with a fresh water closed circuit heat exchanger or cool cooler system. Coolant is circulated at high rate by a centrifugal pump and temperature is automatically controlled at all loads and speeds from idle to maximum output.

**The 6LXB features a wide use of aluminium, together with a one-piece cast iron dry lined cylinder block, with detachable cast iron cylinder heads ranged in two units of three.**

**Crankcase:** The aluminium crankcase is pre-loaded vertically by 14 cylinder holding down studs reaching to steel main bearing bridges and transversely by 12 paired bolts embracing the width of the unit at each main bearing location. The combination of this construction achieves great rigidity and facilitates quiet and durable operation of the engine. The high relative expansion and heat conductivity of aluminium permits of small initial bearing clearance and the rapid dissipation of heat.

**Crankshaft:** The crankshaft, which is machined all over from a die stamping of chromium-molybdenum steel, has hollow bored crankpins and main journals, securing reduction of stress concentration and reduced main bearing loading. It carries a torsional vibration damper at its forward end and runs in seven pre-finished copper/lead overlay plated steel bearings and one roller bearing. Bearing areas are generous in the extreme, ensuring long service life.

**Cylinder Heads:** The cylinder heads carry vertical inlet and exhaust valves with dual springs, valve levers and centrally located fuel sprayers. Valves and valve seat inserts are Stellite faced and the valve levers embody controlled lubrication arrangements for valve ends, stems and push rods. A decompressing device lifts the inlet valves to facilitate hand turning of the engine for routine adjustments. Coolant transfer from cylinder block to heads is by synthetic rubber joint rings independent of the main gas joint which is of solid steel construction.

**Fuel Injection:** The Gardner camshaft/governor assembly is transverse mounted in permanent alignment on the engine crankcase and carries two matching tandem-mounted three-element C.A.V. B.P.P. fuel injection pumps. The fuel injection pump camshaft, which carries the centrifugal governor at its aft end, is driven by helical gears from the forward end of the valve camshaft. The drive arrangement incorporates the Gardner injection advance and retard mechanism and hand operated levers for each injection plunger are provided for priming and testing purposes.

# Gardner 6lxb Workshop Manual

**Andy Goundry**



## **Gardner 6lxb Workshop Manual:**

**The Commercial Motor** ,1980      *The Buses and Coaches of Bristol and Eastern Coach Works* Nigel R B Furness,2014-03-31 *The Buses and Coaches of Bristol and Eastern Coach Works* outlines the history of Bristol Commercial Vehicles and Eastern Coach Works ECW two manufacturers that together developed some of the most familiar buses and coaches of the twentieth century The book covers the full production histories and specifications for the standard range of models produced from 1936 to 1983 The variety of engines used to power Bristol ECW is outlined and a mechanical specification for each chassis is provided along with a description of the different body styles produced by ECW for each chassis There is also a chapter on owners experiences and advice on buying a bus for preservation      **Dennis Buses and Other Vehicles** Andy Goundry,2020-03-23 The Dennis company has been building vehicles since 1895 making it the oldest continuously producing British manufacturer From its origins in a small Guildford shop the company has grown to become a major bus manufacturer with its products selling around the world This book discusses the company s highs and lows through two world wars challenging markets and ownership changes It documents the vehicles produced and their innovative design features from early cars and street cleaning machines to vans buses trucks fire engines and ambulances First hand descriptions of how and why some of the company s most successful products such as the Dart Trident and Enviro buses evolved It explains why their once market leading fire engines are no longer made It also analyses the reasons why some products were less successful and explores what happened to parts of the company that were sold over the years Finally the company s future opportunities and challenges are considered The author Andy Goundry has not only drawn on his own personal experience of almost twenty years of employment with the company but he has drawn on what is left of the company archives private collections and first hand accounts to produce this book as a salutation of over 125 years of continuous manufacturing      *The Road Way* ,1976      **World Fishing** ,1979      Proceedings of the Institution of Mechanical Engineers Institution of Mechanical Engineers (Great Britain),1978      **Australian Fisheries** ,1978      *Modern Transport* ,1966      *Tramway and Railway World* ,1958      **Machinery Lloyd** ,1980      **Electric Railway and Tramway Journal** ,1958 Includes separately paged section Passenger transport week      The Oil Engine and Gas Turbine ,1964      Passenger Transport ,1966      **The SAE Journal** ,1966      **Fisheries News-letter** ,1964      **Motor Sport** William Boddy,1966      **Pacific Islands Monthly** ,1968      *Shipbuilding & Shipping Record* ,1963      Diver ,      *Roads and Road Construction* ,1964

## Decoding **Gardner 6lxb Workshop Manual**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Gardner 6lxb Workshop Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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