

## B. REAR AXLE SHAFT ASSEMBLY—OVERHAUL

## REMOVAL

Prior to removal chock the front wheels and release the handbrake.

1. Drain the rear axle oil from the centre housing and disconnect the brake linkage from the axle housings.  
Ford 4100, 4600, 5600, 6600 and 7600

Less Cab:  
Remove the fenders.

2. Raise and support the rear of the tractor then remove the rear wheel(s). Re-install the wheel retaining nuts to prevent damage to the stud threads during overhaul.

Ford 4100, 4600, 5600, 6600 and 7600 With Cab and Ford 6700 and 7700: Support the rear of the cab or platform on stands then remove the cab or platform to right and/or left-hand axle retaining bolts.

3. Remove the securing bolts then withdraw the axle housing(s) from the tractor.

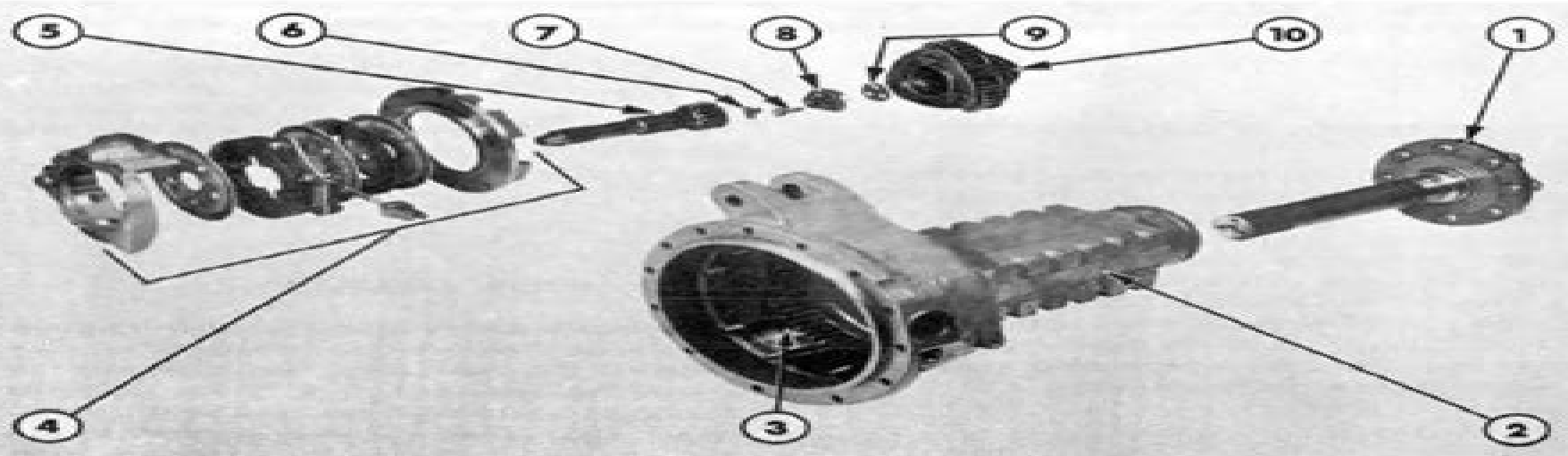


Figure 3  
Rear Axle Assembly—Ford 5600, 6600 and 6700

1. Axle Shaft
2. Axle Housing
3. Planet Ring Gear
4. Brake Assembly
5. Sun Gear

6. Axle Shaft Lock
7. Axle Shaft Retaining Bolt
8. Washer
9. Spacer
10. Planet Gear Carrier Assembly

# Ford 46tractor Workshop Manual

**M Mark**



## **Ford 46tractor Workshop Manual:**

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