



**Figure 2**  
Float and Choke Systems

1. Fuel Inlet Needle
2. Fuel Inlet
3. Fuel Float Hinge
4. Fuel Bowl
5. Fuel Float
6. Shaft
7. Air Valve
8. Spring
9. Choke Plate
10. Main Discharge Nozzle

This mixture travels up the idle passage to the idle orifice where it is regulated by the idle adjusting screw. The flow of fuel is the result of a differential in pressure created by the intake vacuum. As the throttle plate is opened, the idle transfer orifice is exposed to the reduced pressure and the fuel and air mixture is discharged out of both ports.

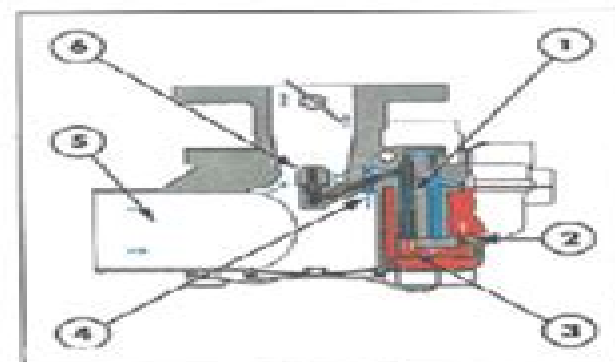
### MAIN METERING SYSTEM

The main metering system, Figure 4, supplies fuel during all phases of engine operation above the operating range of the idle system. As the throttle plate is opened and air flow increases, a partial vacuum is created in the venturi of the carburetor.



**Figure 3**  
Idle System

- |   |  |
|---|--|
| <span style="display: inline-block; width: 15px; height: 10px; background-color: blue; border: 1px solid black;"></span> Air              | <span style="display: inline-block; width: 15px; height: 10px; background-color: red; border: 1px solid black;"></span> Fuel |
| <span style="display: inline-block; width: 15px; height: 10px; background-color: grey; border: 1px solid black;"></span> Air-Fuel Mixture |  |
1. Idle Fuel
  2. Adjustment Screw
  3. Idle Passage
  4. Idle Well
  5. Idle Feed Restriction
  6. Main Well
  7. Air Horn
  8. Idle Air P Orifice
  9. Throttle Plate



**Figure 4**  
Main Metering System

- |   |  |
|---|--|
| <span style="display: inline-block; width: 15px; height: 10px; background-color: blue; border: 1px solid black;"></span> Air              | <span style="display: inline-block; width: 15px; height: 10px; background-color: red; border: 1px solid black;"></span> Fuel |
| <span style="display: inline-block; width: 15px; height: 10px; background-color: grey; border: 1px solid black;"></span> Air-Fuel Mixture |  |
1. In Well Tube
  2. Main Jet
  3. Main Well
  4. High Speed Air Bleed
  5. Air Horn
  6. Main Discharge

# Ford 4630 Manual

**L Manion**



## **Ford 4630 Manual:**

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### **Table of Contents Ford 4630 Manual**

1. Understanding the eBook Ford 4630 Manual
  - The Rise of Digital Reading Ford 4630 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford 4630 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford 4630 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 4630 Manual

- Personalized Recommendations
- Ford 4630 Manual User Reviews and Ratings
- Ford 4630 Manual and Bestseller Lists
- 5. Accessing Ford 4630 Manual Free and Paid eBooks
  - Ford 4630 Manual Public Domain eBooks
  - Ford 4630 Manual eBook Subscription Services
  - Ford 4630 Manual Budget-Friendly Options
- 6. Navigating Ford 4630 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford 4630 Manual Compatibility with Devices
  - Ford 4630 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford 4630 Manual
  - Highlighting and Note-Taking Ford 4630 Manual
  - Interactive Elements Ford 4630 Manual
- 8. Staying Engaged with Ford 4630 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford 4630 Manual
- 9. Balancing eBooks and Physical Books Ford 4630 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford 4630 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 4630 Manual
  - Setting Reading Goals Ford 4630 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 4630 Manual

- Fact-Checking eBook Content of Ford 4630 Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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