



Figure 8  
Intake Valve Rocker Arm Assembly

- |                   |           |
|-------------------|-----------|
| 1. Adjuster Screw | 3. Insert |
| 2. Rocker Arm     |           |

Specially hardened exhaust valves and valve seat inserts are common for the Ford 6600 and 7600 model diesel engines.

**IMPORTANT** – The softer exhaust valves and inserts of the Ford 5600 are dimensionally different to, and not interchangeable with, those of the Ford 6600 and 7600 model diesel engines.

#### ROCKER ARMS

A non-servicable hardened steel insert is located at the valve actuating end of the intake valve rocker arms to increase durability, Figure 8.

#### FUEL INJECTION PUMP DRIVE GEAR

The fuel injection pump drive gear is common for all engines with the distributor type fuel injection pump.

The drive gear features two timing marks, identified with numerals '3' and '4' for 3- and 4-cylinder engines respectively, Figure 9.

When installing the pump drive gear ensure the appropriate 3- or 4-cylinder timing mark aligns with the camshaft drive gear timing mark.



Figure 9  
Distributor Type Fuel Injection Pump Drive Gear to Camshaft Drive Gear Timing

- |                        |                           |
|------------------------|---------------------------|
| 1. Pump Drive Gear     | 3. 3-Cylinder Timing Mark |
| 2. Camshaft Drive Gear | 4. 4-Cylinder Timing Mark |

#### ENGINE REAR COVER PLATE

The engine rear cover plate is of laminated construction and consists of a layer of vibration- and sound-absorbing polymer resin bonded between two sheets of steel, Figure 10.

#### WATER PUMP

To cater for the increased cooling requirements associated with improved engine performance, an increased capacity water pump is incorporated.

#### DRIVE BELT

The drive belt is notched to ensure satisfactory high speed drive of the alternator. The belts are not interchangeable with those of previous models.

#### CAMSHAFT HYDRAULIC PUMP DRIVE GEAR

Due to the high output of the engine mounted gear type hydraulic pump, all Ford 2600 and 3600 model diesel engines feature a camshaft mounted drive gear to a material specification harder than that required for previous models.

This high durability hydraulic pump drive gear may be used to service previous models.

# Ford 4600 Workshop Manual

**RJ Shavelson**



## **Ford 4600 Workshop Manual:**

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